



THE DERBY MARK-VI V8 8 HORSE SPEC.

Maintenance Manual

CODE NO. 8800-00183

INTRODUCTION

This MAINTENANCE MANUAL is intended for qualified maintenance personnel, and provides the important information about Sigma Horse Racing Machine, THE DERBY MARK-VI V8, focusing on the area where the access can be gained by the use of an access key.

It is strongly recommended to thoroughly read and understand this manual in conjunction with our Operation Manual before starting the machine. Please always keep this manual at hand, so that you can quickly refer to it whenever necessary.

TECHNICAL SUPPORT

If you have any question or request, or when you want our technical support, please contact your nearest distributor.

HANDLE THIS MACHINE SAFELY AND CORRECTLY

SAFETY INSTRUCTIONS

1. Definition of Safety Words

The following safety words (DANGER, WARNING, and CAUTION) are used in this manual to indicate hazard levels. Please understand each meaning to handle the machine safely.

DANGER



It warns of the immediate hazards which **WILL** result in severe personnel injury or death.

WARNING



It warns of the hazards or unsafe practices which **COULD** result in severe personal injury or death.

CAUTION



It warns of the hazards or unsafe practices which **COULD** result in minor personal injury or product or property damage.

CHECK



It indicates a check or reference item for preventing hazards and malfunctions.

2. Specifications

- Exclusive power source of 30A must be necessary.
- Rated voltage:
 - a) Europe 230VAC, 50Hz
 - b) Korea 220VAC, 60Hz
 - b) Other areas 220/230/240VAC, 50/60Hz
110/120VAC, 50/60Hz
- Maximum current draw:
 - 45A (60Hz) at 120VAC
 - 21A (50Hz) at 220, 230, 240VAC
- Power cable: Three-core cable
- Temperature: 5 to 35 degrees C
- Humidity: 30 to 60%, Free from dew condensation



WARNING !

To prevent an accident or a fire;

- Do not install this machine on unstable floor (ex. slope or difference in level).
- Keep this machine away from the direct ray of the sun.
- Keep this machine away from a dusty place.
- Keep this machine away from water.
- Keep this machine away from disaster preventive facilities
(ex. emergency exit, emergency stairs, fire hydrant, fire extinguisher).
- Install this machine on well-constructed floor.
- Do not install this machine outdoors.
- Keep this machine away from vibration.
- Keep this machine away from dangerous articles.

3. Handling of Monitors

Although the given monitors are protected from the danger of electric shock, please call qualified service personnel whenever adjustment is necessary. Refer to our Service Manual.

If a problem persists even after adjustment, please contact to your nearest distributor.



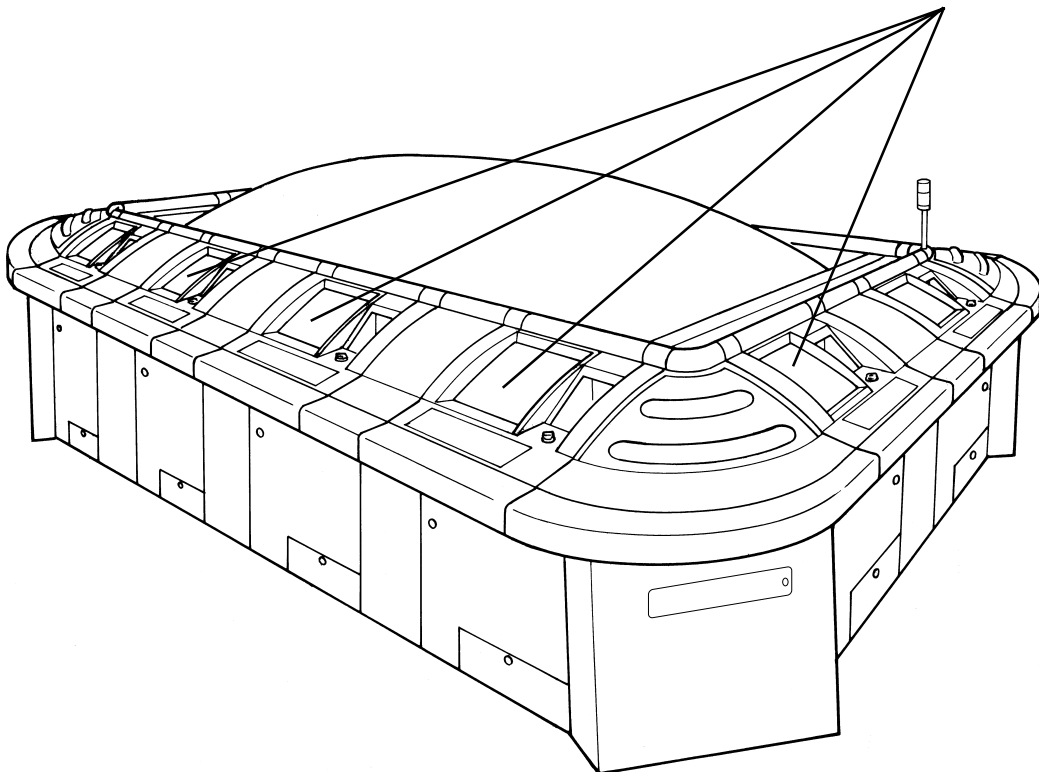
DANGER !

HIGH VOLTAGE

Risk of Electric Shock

Never retrofit.

Never retrofit the monitors.



4. Grounding

Be sure to GROUND this machine to prevent a current leak.



WARNING !

Risk of Electric Shock.

SIGMA makes no warranty as to the accidents (including failures) caused by improper grounding.

5. Others

Please observe the following for your safety.



WARNING !

NEVER retrofit the machine. Retrofitting the machine could cause an accident or a failure.

SIGMA makes no warranty as to the accidents (including failures) caused by retrofit.

- Only qualified personnel can assemble, install, maintain, inspect, and troubleshoot the machine.
- Do not mount or sit on the machine. Or, do not put a heavy object on the machine. The dented machine could cause a trouble.
- As soon as smoke, a stink and/or an unknown trouble is detected, turn off the POWER switch and the power source breakers.
- Do not touch the hopper just after running the hopper motor. The shield of the hopper motor may be hot. When it is necessary to detach the hopper, please wait until the shield cools down.

- Do not remove a heavy hopper. Take out the coins from the hopper before removing.
- Do not touch the coin diverter. It may be hot.
- Never use chemical duster, thinner, benzine, or alcohol for cleaning the machine. They will damage the surface of the machine. Diluted synthetic detergent can be used if necessary, but completely wipe it up with dry cloth thereafter.
- Use this machine in commercial area. The use in other area is prohibited.

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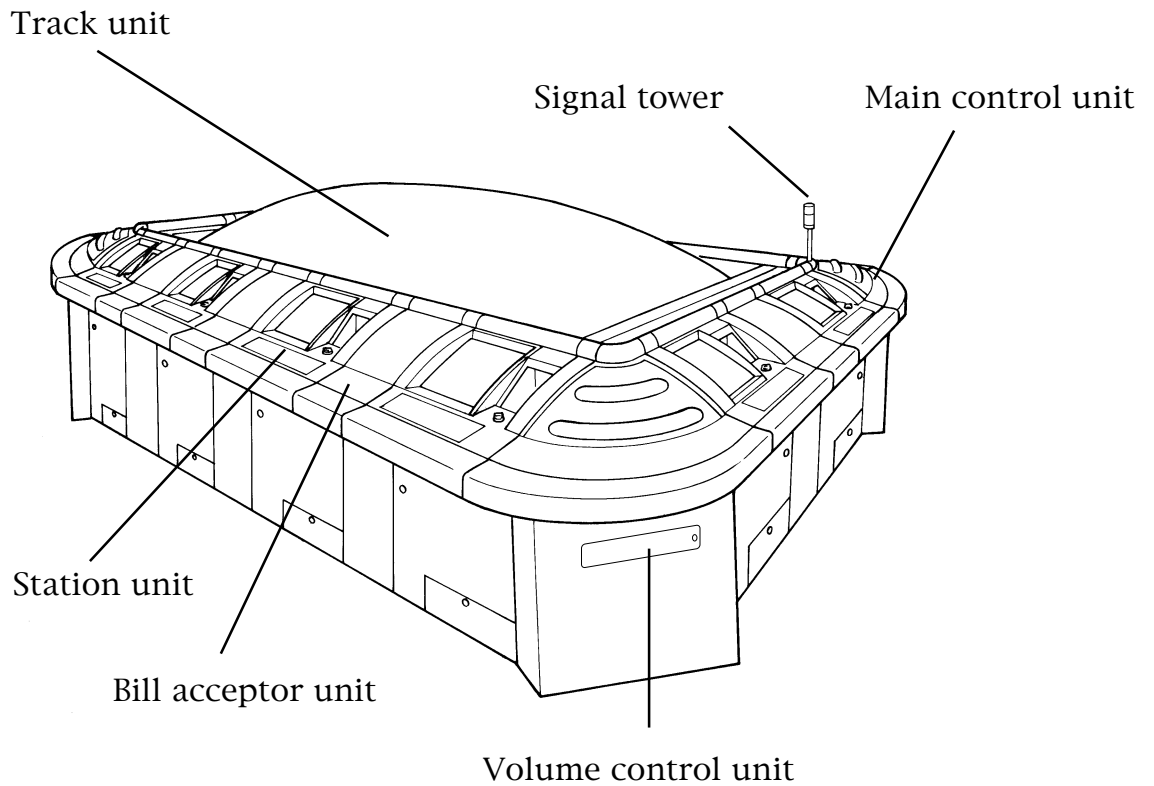
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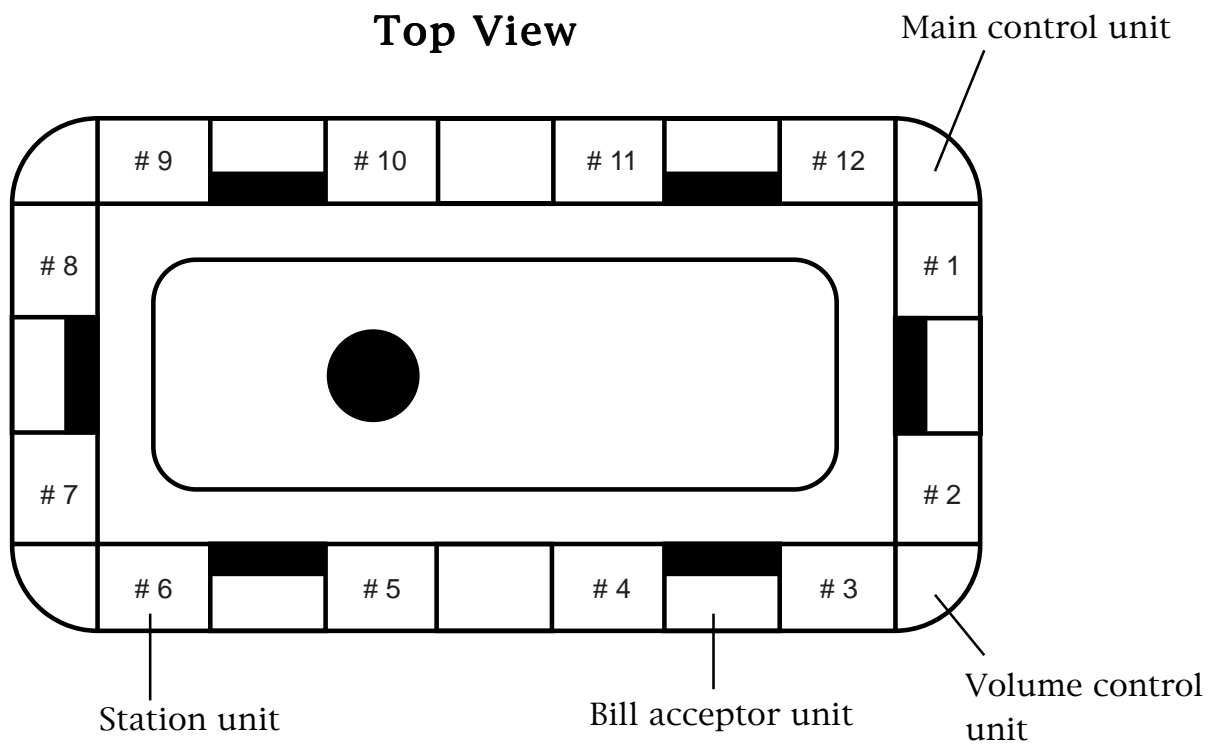
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1. MAJOR COMPONENTS

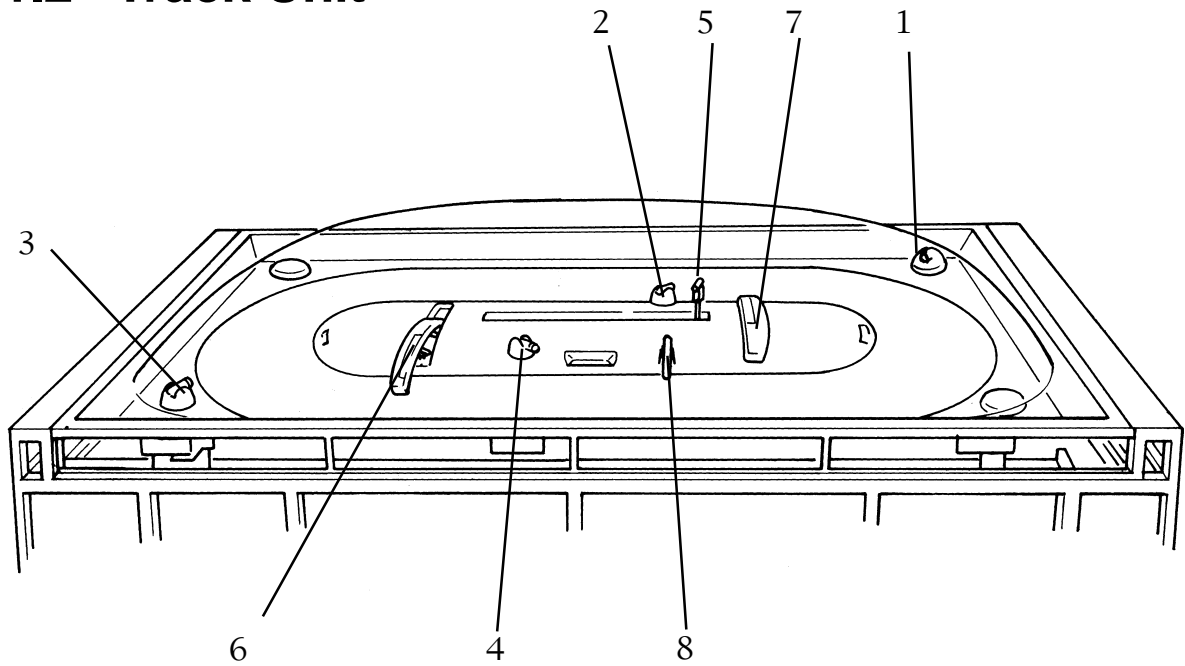
1.1 Configuration



Top View

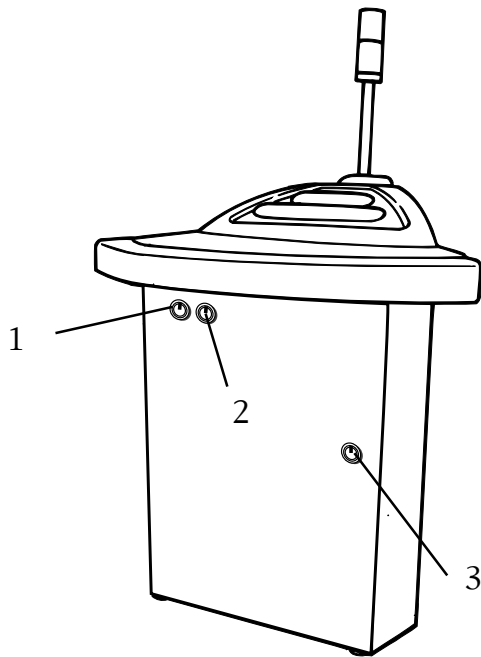


1.2 Track Unit

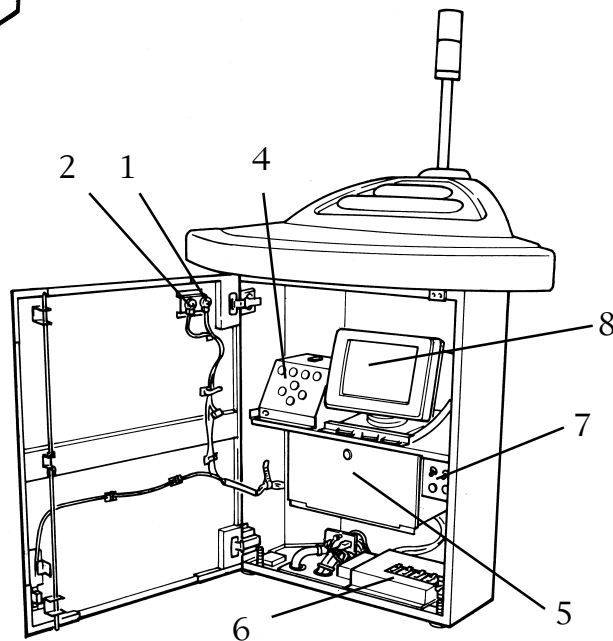


- | | | |
|--|------------------|------------------|
| 1. CCD Camera #1 | 2. CCD Camera #2 | 3. CCD Camera #3 |
| 4. CCD Camera #4 | 5. CCD Camera #5 | |
| 6. Starting gate for long-distance race | | |
| 7. Starting gate for short-distance race | | |
| 8. Goal Gate | | |

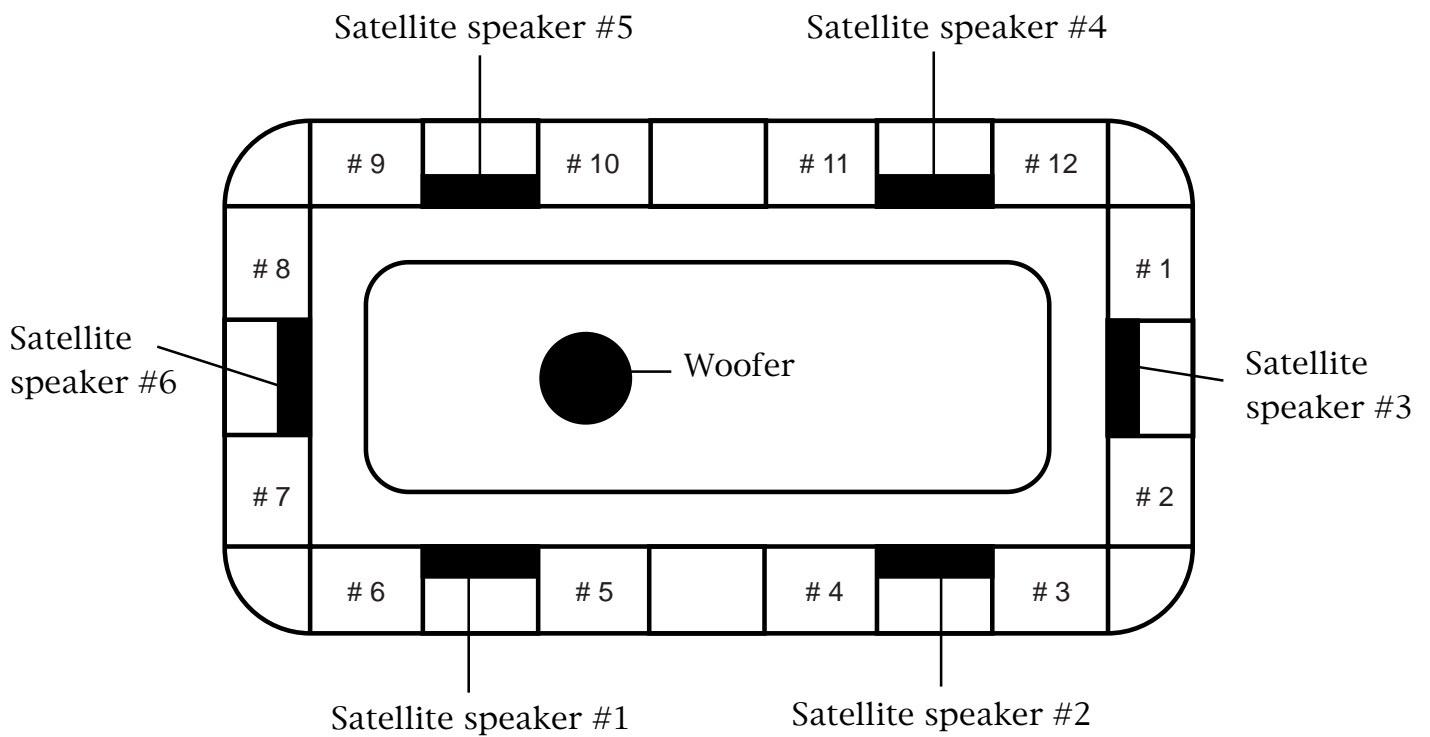
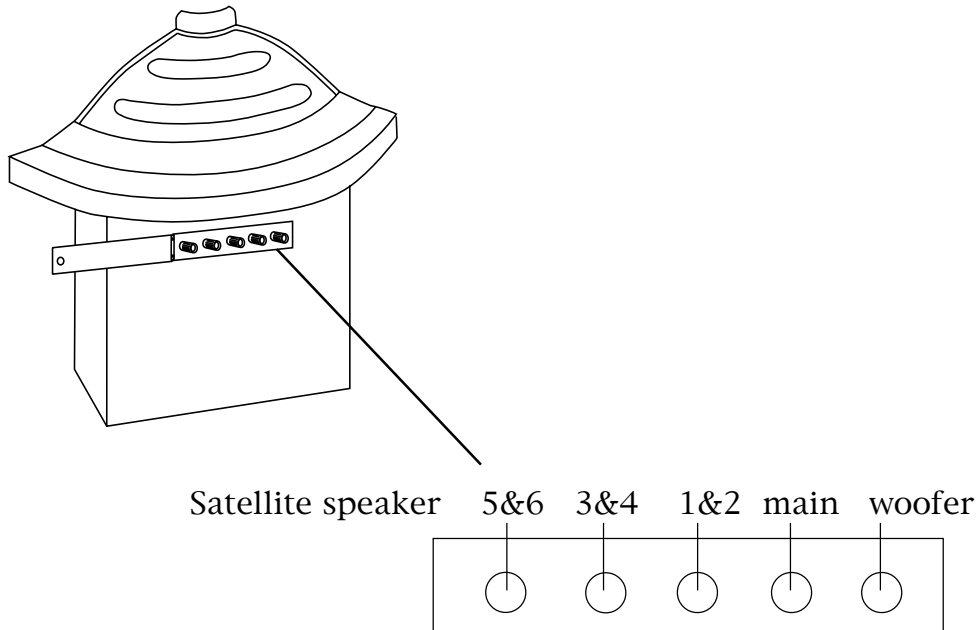
1.3 Main Control Unit



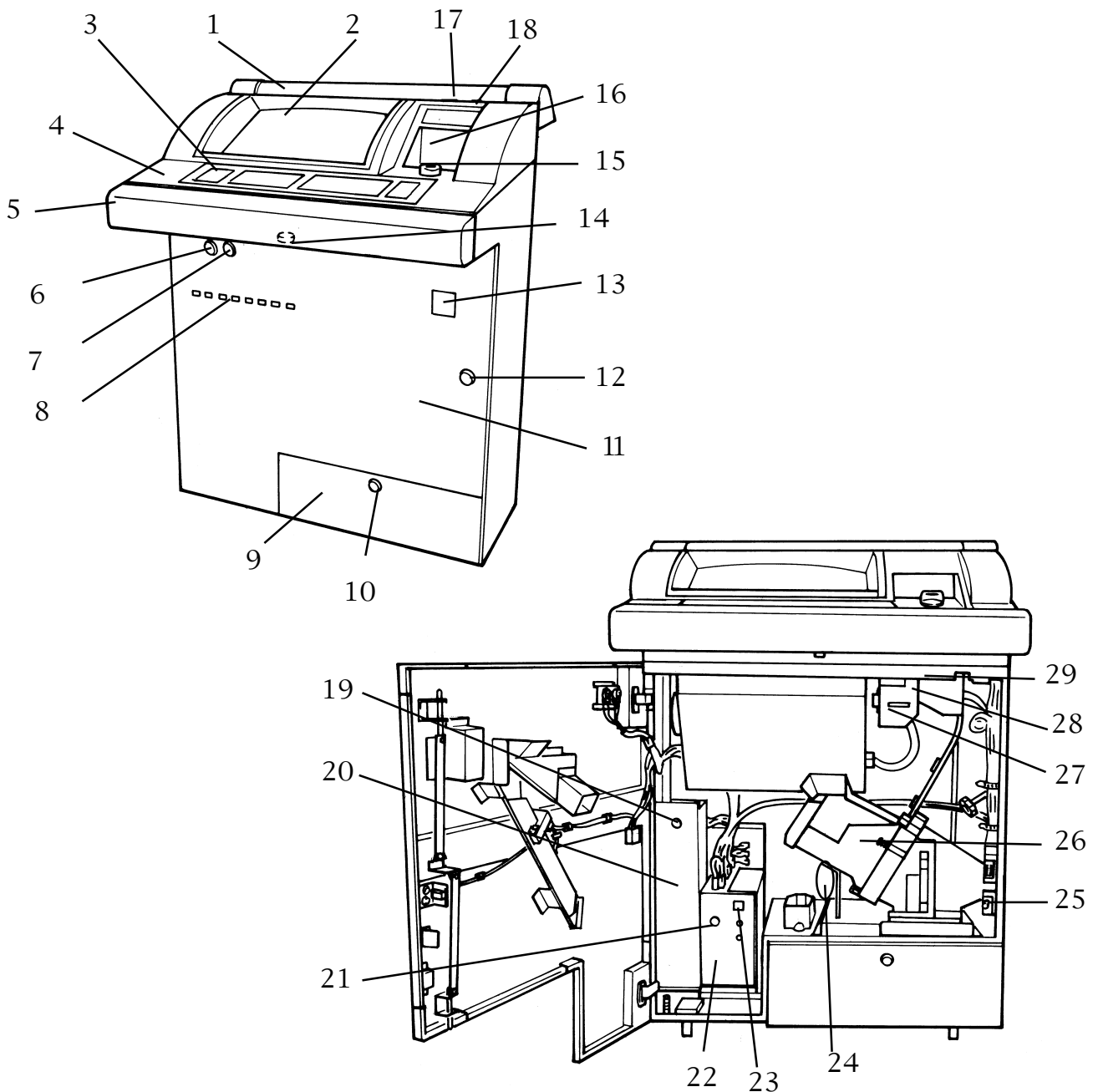
1. RESET key switch
2. METER key switch
3. Door lock
4. Setting buttons
5. Main PCB box
6. Power breakers
7. Dome/field elevating switches
8. Main monitor



1.4 Volume Control Unit

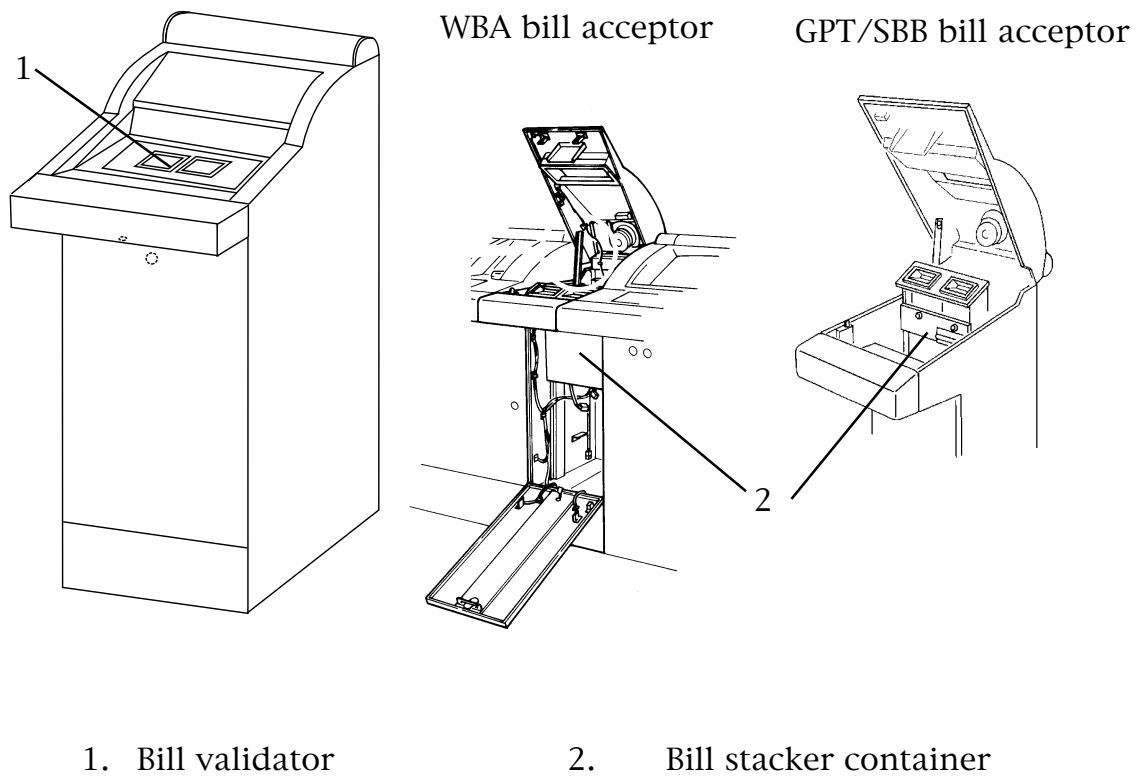


1.5 Station Unit

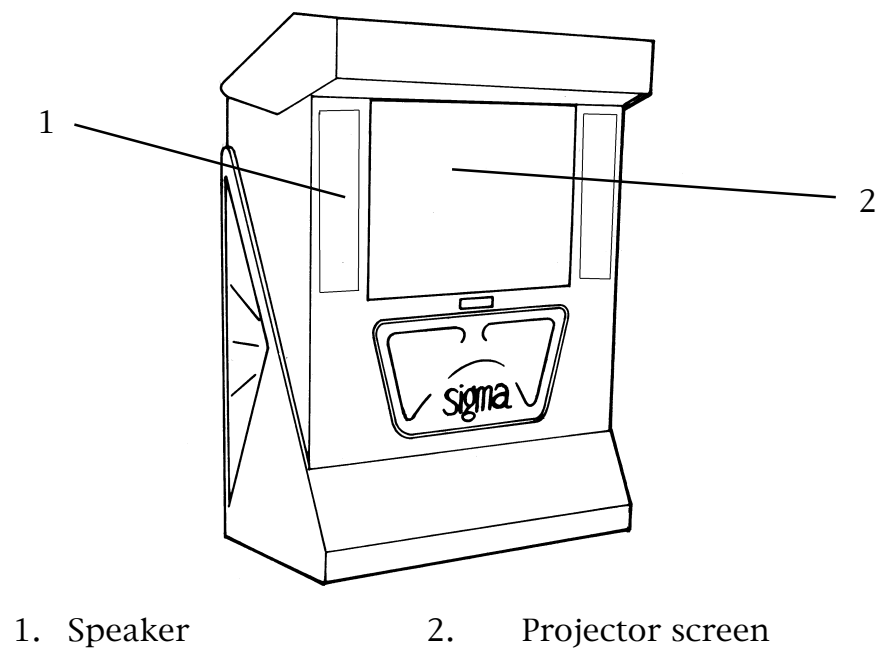


- | | | |
|--------------------------|----------------------------------|---------------------|
| 1. WIN lamp | 2. Monitor | 3. Betting buttons |
| 4. Upper door | 5. Arm rest | 6. RESET key switch |
| 7. METER key switch | 8. Mechanical meters | 9. Cash box |
| 10. Cash box door lock | 11. Front door | 12. Front door lock |
| 13. Coin return tray | 14. Upper door lock | 15. Coin entry |
| 16. Coin cup | 17. CALL ATTENDANT button | |
| 18. CREDIT-UP key switch | 19. PCB box door lock | 20. PCB box |
| 21. REFILL button | 22. Power box | 23. Power switch |
| 24. Spill bottle | 25. Front door interlock switch. | |
| 26. Hopper | 27. Coin diverter | 28. COIN-IN sensor |
| 29. Coin acceptor | | |

1.6 Bill Acceptor Unit



1.7 Projector Unit (Upright Unit)



2 PREPARATION AND POWER-UP

2.1 Checking Machine

Before Power-ON, check the exterior of the machine. If any damage or cable disconnection is found, take the necessary action.

2.2 Setting Coin Acceptor

Set the coin acceptor in the following procedure.



WARNING

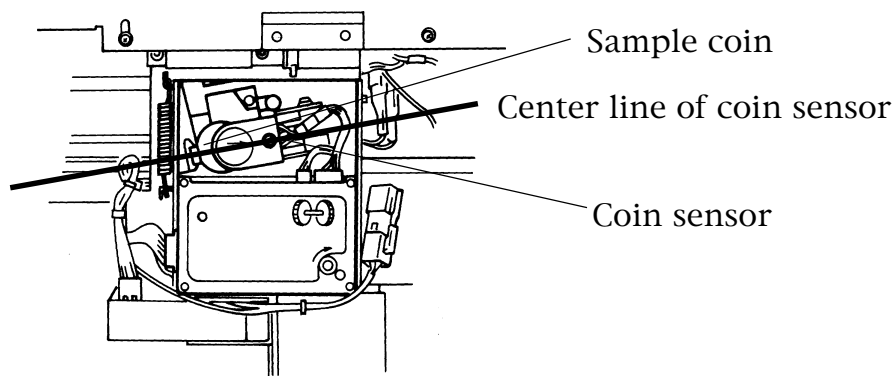
RISK OF HURT

As soon as opening the upper door, check the stay is securely locked.

2.2.1 When CC-16 coin acceptor is used

Procedure

1. Open the front and upper doors of a station unit to locate the coin acceptor just below the coin entry.
2. Remove the dummy coin from the sample coin holder.
3. Insert a sample coin into the coin holder so that the center of the sample coin is on the extended center line of the coin sensor.



4. Close the front and upper doors.

2.2.2 When CONDOR coin acceptor is used

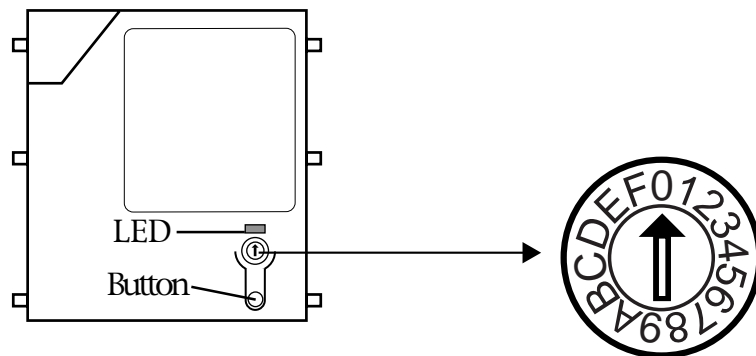
NOTE

Use this procedure after turning the power ON as described in Paragraph 2.3.

The following procedure may not be used under your legislation.

Procedure

1. Open the front and upper doors of a station unit to locate the coin acceptor just below the coin entry.



2. Check the coin acceptor is powered up . (The LED is ON.)
3. Turn the arrow indicator to 1.
4. Press the button just below the arrow indicator. (The LED turns red.)
5. Feed conis into the coin acceptor until the LED blinks in green.

NOTE

The thickness of these coins should slightly vary to prevent too strict rejectivity.

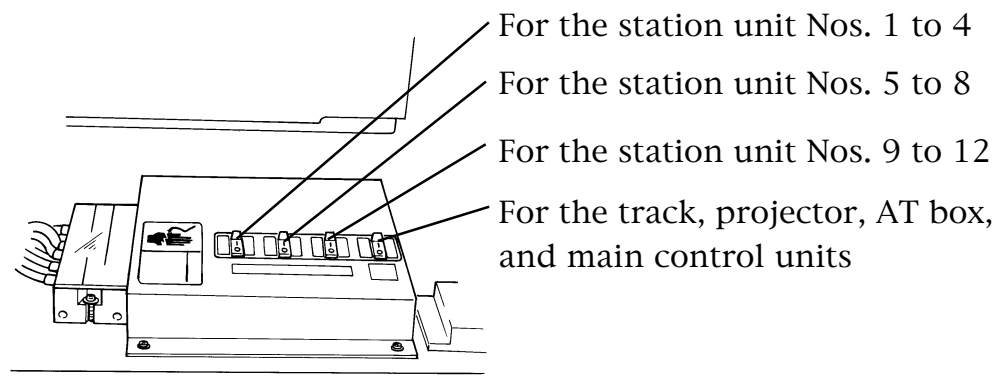
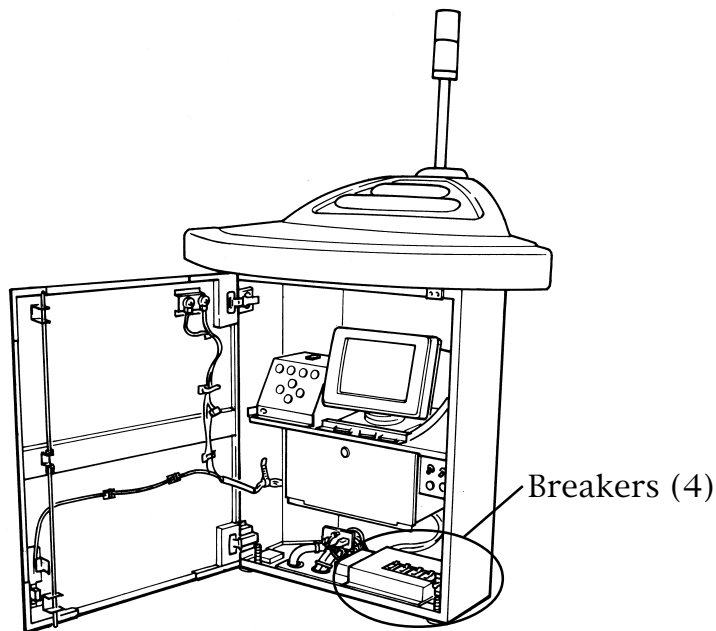
6. Press the button again. (The LED lights up in green).
7. Return the arrow indicator to zero.
8. Close the front and upper doors.

2.3 Turning ON Machine

Turn ON the machine in the following procedure.

Procedure

1. First, turn ON the main control and track units as below.
 - 1) Open the front door of the main control unit.
 - 2) Turn ON the four breakers at the lower right position. The three breakers from the left are for the station units, and the rightmost one is for the track unit, the projector unit, the AT box, and the main control unit.



- 3) Close the front door.

2. Next, turn ON each station unit as below.

NOTE

If the control unit is not ON, the station units will not be turned ON.

- 1) Open the front door.
- 2) Turn ON the power switch at the lower right position in the cabinet.
- 3) Close the front door.

NOTE

Because the front door has an interlock function for the hopper, make sure to close the door.

2.4 Supplying Coins into Hopper

Supply coins to the hopper of every station unit in the following procedure.

Procedure

1. Open the front door of a station unit.
2. Check the coin amount in the hopper.
3. Supply coins from the opening of the hopper as needed.
4. The HOPPER REFILL window can be invoked and set in the following procedure to control the number of coins.
 - 1) Press the REFILL switch beside the power switch to display the pop-up window of HOPPER REFILL on the monitor screen.



- 2) Every time pressing the REFILL switch, the coin count increases in a unit of 100 coins (Settable range: 0-9900).

To clear the coin count to 0, turn ON the METER key switch.

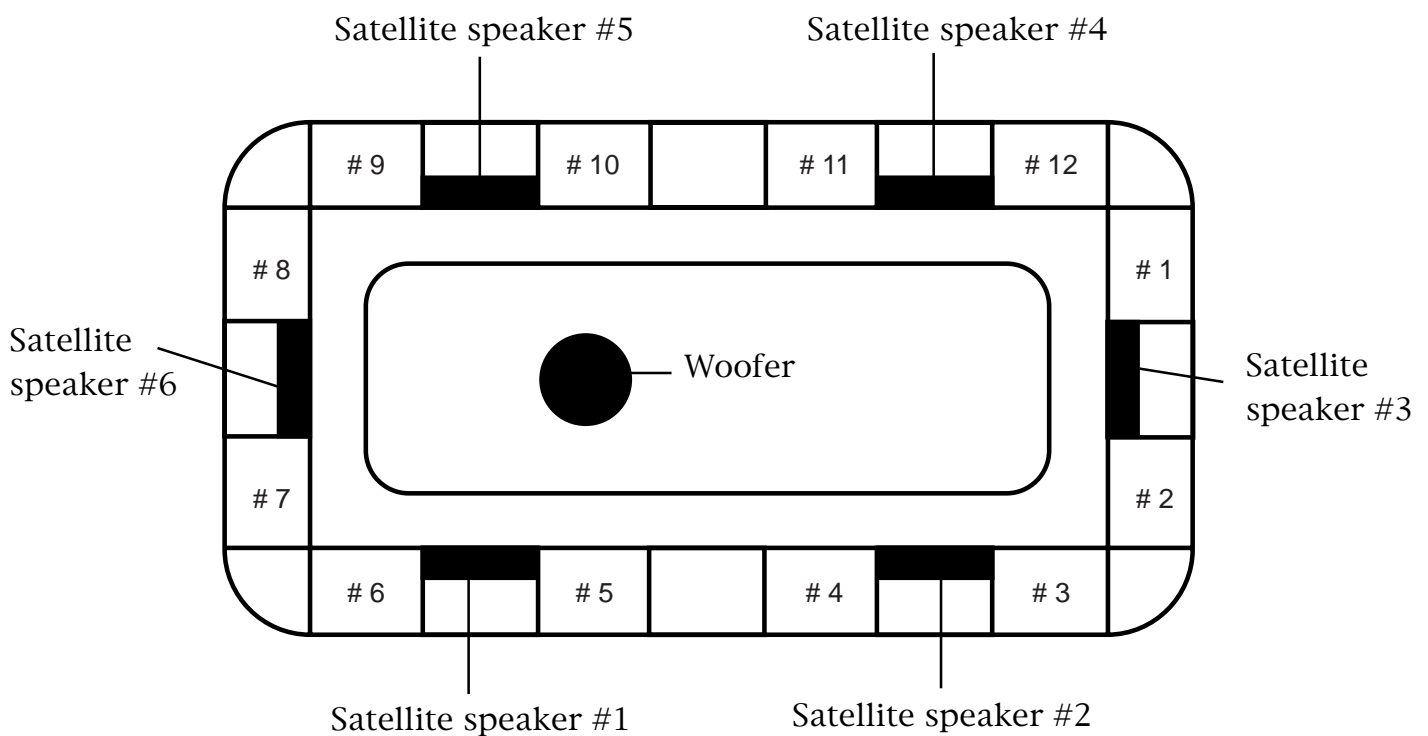
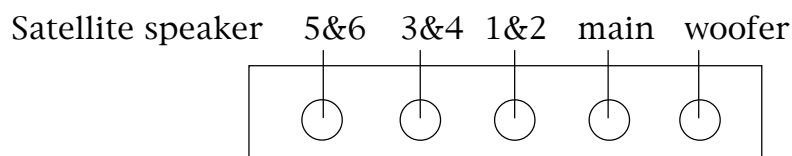
To exit from the HOPPER REFILL window, turn OFF the RESET key switch.
5. Close the front door.

2.5 Adjusting Sound Volume of Satellite Speakers

Adjust the sound volume of the satellite speakers in the following procedure.

Procedure

1. Open the small door of the volume control unit.
2. Adjust the sound volume by turning the controls depicted below.



POWER-ON CHECK LIST

Check the following after turning ON the machine.

1. Verify no error occurred during the self test.
2. Verify the illumination and indicator lamps are ON.
3. Verify the inserted coins are correctly counted.
4. Verify the game buttons and the keyswitches are properly actuated.
5. Verify the monitor screen properly displays the image.
6. Verify the sound speakers properly output sounds.
7. Verify the hopper properly pays out coins.

3 MAIN CONTROL UNIT

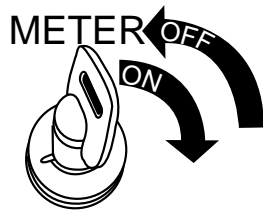
The operation of the track unit can be controlled by calling the Control Mode on the monitor screen inside the main control unit.

3.1 Calling Main Menu (Main Routine)

Call the Main Menu in the following procedure.

Procedure

1. Open the front door of the main control unit.
2. Turn ON and OFF the METER key switch on the front door to display the Main Menu.



PROGRAM ROM NO. 2412103x

I/O TEST

SETUP

REPLAY RACE

METER

MACHINE IDENTIFICATION

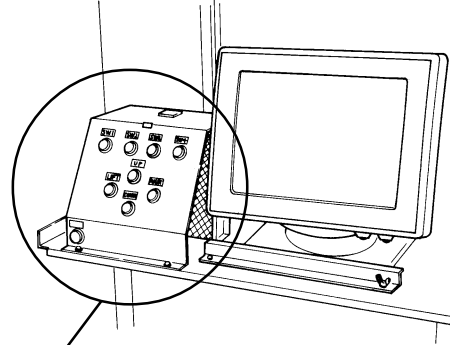
3.2 Calling Sub-Routines

Call the sub-routines by using the following 6 buttons.

Used to go back to the previous item or to the game mode.

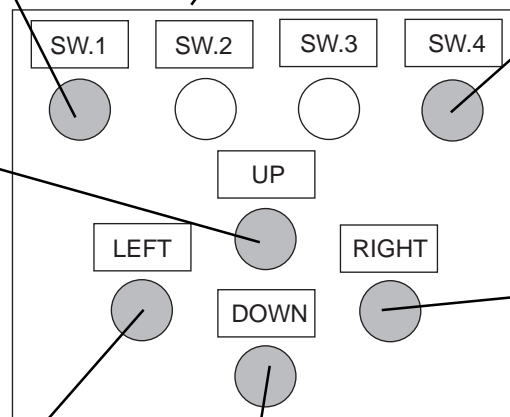
NOTE

To return to the game mode, press this button repeatedly.



Used to open the selected item or to enter the setting.

Used to move the cursor up.

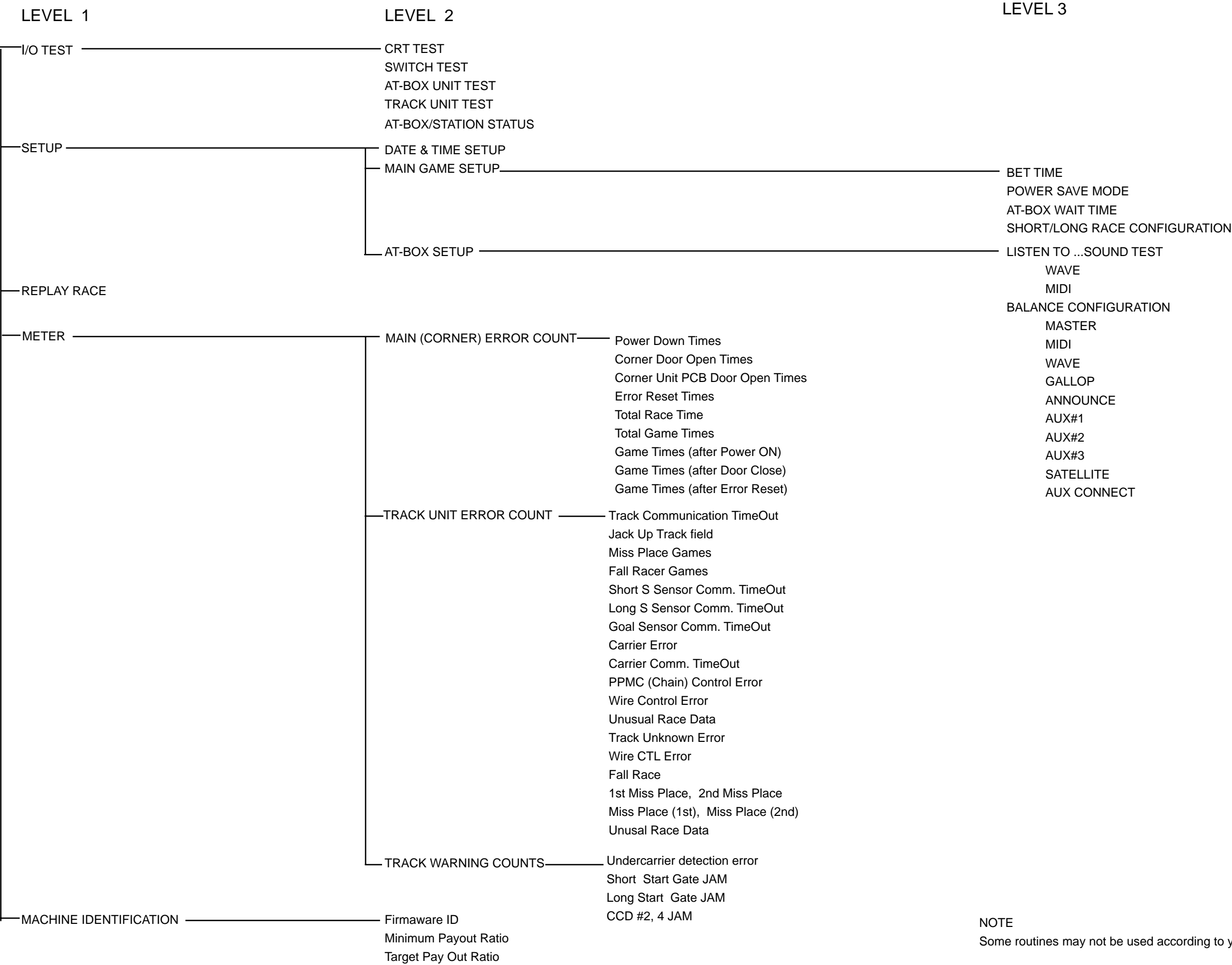


Used to move the cursor right.

Used to move the cursor left.

Used to move the cursor down.

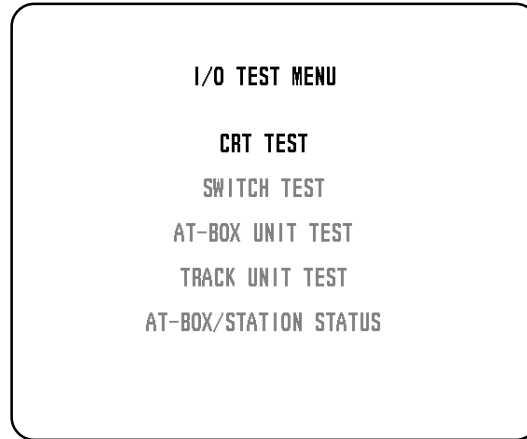
Tree Structure of Control and Track Units



3.3 I/O TEST

The I/O TEST is used to check the major functions of the machine excluding the station units.

As soon as opening the I/O TEST from the Main Menu, the following screen appears.



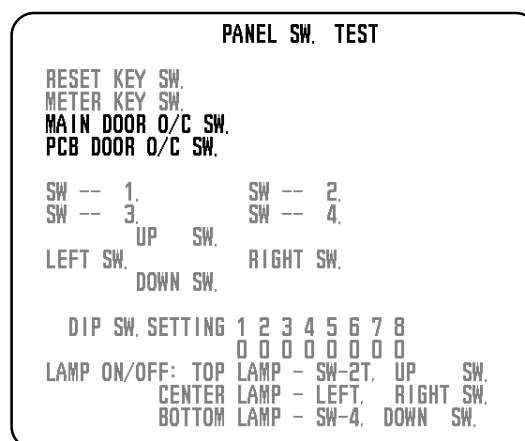
3.3.1 CRT TEST

Open the CRT TEST to test the monitor screen in the main control unit.

The adjustment is available using the brightness and contrast controls located at the lower right of the monitor.

3.3.2 SWITCH TEST

Open the SWITCH TEST from the I/O TEST MENU to test the major switches.



Procedure

1. Actuate the switch to be tested.
2. Check that the displayed character of the switch is highlighted.

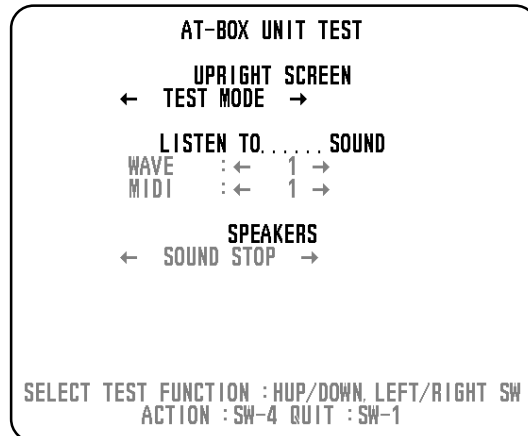
NOTE

The MAIN DOOR O/C SW. and PCB DOOR O/C SW. are unhighlighted when opened.

The DIP SW. SETTING is just for viewing.

3.3.3 AT-BOX UNIT TEST

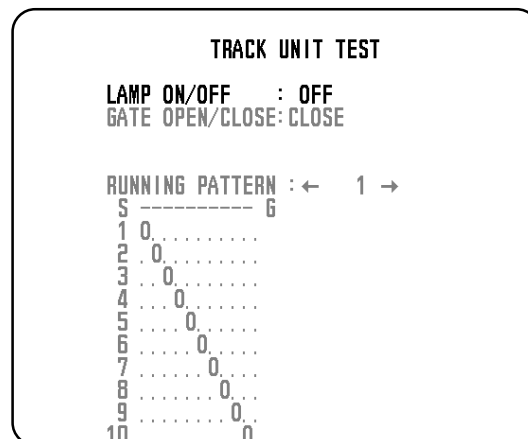
Open the AT-BOX UNIT TEST from the I/O TEST MENU to check the function of AT-box unit.

**Procedure**

1. Select the test item using the UP and DOWN buttons.
2. Press the SW.4 to test.
3. Use the SW.1 to quit the test.

3.3.4 TRACK UNIT TEST

Open the TRACK UNIT TEST from the I/O TEST MENU to check the operation on the track unit.



Procedure

1. Select the test item using the UP and DOWN buttons.

NOTE

There are 13 running patterns. Select your desired pattern number by UP and DOWN buttons.

2. Press the SW.4 to test.
3. Use the SW.1 to quit the test.

3.3.5 AT-BOX/STATION STATUS

Open the AT-BOX/STATION STATUS from the I/O TEST MENU to view the status of each station.

AT-BOX/STATION STATUS										
AT-BOX: Disconnection										
	STATION STATUS									
	1	2	3	4	5	6	7	8	9	10
1-10
11-20
21-30
31-40
.	= Disconnection					0	= Connection			
A	= Call Attendant					E	= Same Error			
D	= Door Open					B	= Bet			
C	= Credit									
Display priority . < 0 < C < B < D < E < A										

3.4 SETUP

NOTE

Because the software settings for the main control and track units have been performed at the shipment, the field setting is not necessary basically.

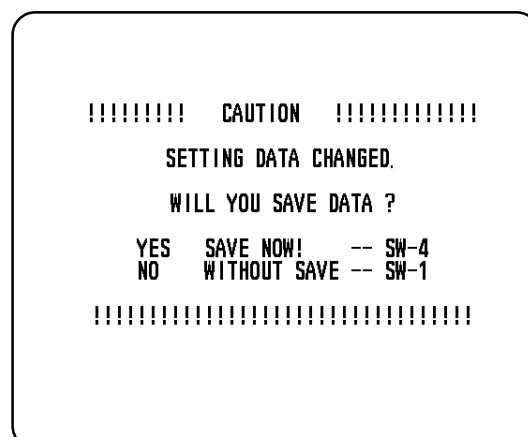
The SETUP is used to set the major options of the main control and track units.

As soon as opening the SETUP from the Main Menu, the following screen appears.



Open your desired item by using the setting buttons described in Paragraph 3.2.

After setting, the following message is displayed as soon as exiting the SETUP mode. Select YES to enter the new setting.



3.4.1 DATE & TIME SETUP

Set the current date and time.

3.4.2 MAIN GAME SETUP

Set the following items.

BET TIME: Set the betting time within the range from 50 to 90 seconds in a unit of 10 seconds.

POWER SAVE MODE:

Set if the power save mode is used or not. (Yes/No)

AT-BOX WAIT TIME:

Set how long the machine waits for the AT box to initialize within the range from 5 to 120 seconds in a unit of 5 seconds.

SHORT/LONG RACE CONFIGURATION:

Set the race configuration for Block Nos.1 and 2 by selecting from SHORT and LONG.

MAIN GAME SETUP PAGE 2
SHORT/LONG RACE CONFIGURATION

BLOCK #1	BLOCK #2
# 1 SHORT	# 1 LONG
# 2 LONG	# 2 SHORT
# 3 SHORT	# 3 LONG
# 4 LONG	# 4 SHORT
# 5 SHORT	# 5 LONG
# 6 LONG	# 6 SHORT
# 7 SHORT	# 7 LONG
# 8 LONG	# 8 SHORT

RETRUN TO PAGE 1

3.4.3 AT-BOX SETUP

Set the following items.

LISTEN TO SOUND TEST

- WAVE:** Set the volume of WAVE sound within the range from 1 to 37.
- MIDI:** Set the volume of MIDI sound within the range from 1 to 17.

BALANCE CONFIGURATION

- MASTER:** Set the balance within the range from 0 to 51.
- MIDI:** Set the balance within the range from 0 to 51.
- WAVE:** Set the balance within the range from 0 to 51.
- GALLOP:** Set the balance within the range from 0 to 51.
- ANNOUNCE:** Set the balance within the range from 0 to 51.
- AUX #1:** Set the balance within the range from 0 to 51.
- AUX #2:** Set the balance within the range from 0 to 51.
- AUX #3:** Set the balance within the range from 0 to 51.
- SATELLITE:** Set the balance within the range from 0 to 51.
- AUX CONNECT:** Set the balance within the range from 0 to 51.

3.5 REPLAY RACE

The REPLAY RACE shows the results of the past 50 games.

3.6 METER

The METER shows the soft meter counts of the main control and track units.

3.6.1 MAIN (CORNER) ERROR COUNT

Open the MAIN(CORNER) ERRIR COUNT from METER to display the following meter counts.

Power Down Times:

Indicates how many times the power to the main control unit was turned OFF.

Corner Door Open Times:

Indicates how many times the door of the main control unit was opened.

Corner Unit PCB Door Open Times:

Indicates how many times the PCB box door was opened.

Error Reset Times:

Indicates the number of main control and track unit errors cleared.

Total Race Times:

Indicates the number of games played on the machine.

Total Game Times:

Indicates the number of games actually bet on.

Game Times (after Power ON):

Indicates the number of games since the most recent POWER-ON.

Game Times (after Door Close):

Indicates the number of games since the main control unit door was most recently closed.

Game Times (after Error Reset):

Indicates the number of games since a main control unit error or a track unit error was most recently cleared.

3.6.2 TRACK UNIT ERROR COUNT

Open the TRACK UNIT ERROR COUNT from METER to display the following meter counts.

Track Communication TimeOut:

Indicates how many times the communication with the track unit could not be established.

Jack Up Track field:

Indicates how many times the track field was up.

Miss Place Games:

Indicates how many times the finishing order was different from the computer-specified one.

Fall Race Games:

Indicates the number of games in which a horse came off the carrier.

Short S Sensor Comm. TimeOut:

Indicates how many times the communication with the short-distance start line sensor could not be established.

Long S Sensor Comm. TimeOut:

Indicates how many times the communication with the long-distance start line sensor could not be established.

Goal Sensor Comm. TimeOut:

Indicates how many times the communication with the goal line sensor could not be established.

Carrier Error: Indicates the number of carrier unit errors.

Carrier Comm. TimeOut:

Indicates how many times the communication with the carrier unit could not be established.

PPMC(Chain) Control Error:

Indicates the number of peripheral chain errors.

Wire Control Error:

Indicates the number of wire control errors.

Unusual Race Data:

Indicates how many times abnormal race data was sent to the track unit.

Track Unknown Error:

Indicates how many times an unknown error code was received from the track unit.

Wire CTL Error:

Indicates the number of wire controller errors.

Fall Race: Indicates the number of Fall Race errors.

1st Miss Place, 2nd Miss Place:

Indicates how many times the computer-specified 1st-place horse could not win, and the 2nd-place horse could not place.

Miss Place (1st), Miss place (2nd):

Indicates how many times an unexpected horse won or placed.

Unusal Race Data:

Indicates the number of unusal races.

3.6.3 TRACK WARNING COUNTS

Open the TRACK WARNING COUNTS from METER to display the following meter count.

Under carrier detection error:

Indicates the number of undercarrier detection errors.

Short Start Gate JAM:

Indicates the number of motion jams of the short start gate.

Long Start Gate JAM:

Indicates the number of motion jams of the long start gate.

CCD #2, 4 JAM:

Indicates the number of motion jams of the CCD#2 and CCD#4.

3.7 MACHINE IDENTIFICATION

Open the MACHINE IDENTIFICATION from the Main Menu to display the following identification of the machine.

Firmware ID:

Indicates the version NO. of the game ROM.

Minimum Payout Ratio:

Indicates the minimum payout percentage.

Target Pay Out Ratio:

Indicates the software-set payout percentage.

4 ERRORS ON MAIN CONTROL/ TRACK UNIT

If an error occurs on the control/track unit, the error message is displayed on the monitor screen inside the main control unit and on the projector screen. At the same time, the signal tower on the main control unit flashes to call an attendant. The machine is locked before the error is cleared.



WARNING!

To clear a track unit error, it may be necessary to remove a few station units. In such case, call qualified service personnel.

4.1 Power-Up Error Messages

At the power-up, the main control unit performs several self tests. If an error occurred, the error message is displayed.

Message: DATA IN STOCK IS WRONG
CHECK RAM AND CIRCUIT

Cause: The data stored in the RAM is not correct.

Action: Turn ON and OFF the RESET keyswitch to clear the RAM data.
Refer to Paragraph 4.1.1.

Message: ROM TYPE IS DIFFERENT
PREVIOUS ROM VERSION = (XXXXXXX)
THIS ROM VERSION = (????????)
PUSH RAM RESET S/W
FOR CLEARING ALL DATA IN STOCK

Cause: The ROM version has been changed after the most recent power OFF.

Action: Turn ON and OFF the RESET keyswitch to clear the RAM data.
Refer to Paragraph 4.1.1.

Message: **PASSWORD INFORMATION**
 0000-00000000
 KEYWORD: ???????
 EFFECTIVE REMAINING:0
 Not used.

4.1.1 Default setting

When clearing a power-up error by turning the RESET keyswitch (RAM claer), the following options are initialized to the default values (factory setting).

Bet Time: **50 sec.**
Power Save Mode: **Yes**
AT-Box Wait Time: **5 sec.**
Short/Long Race Configuration:

1	Short	1	Long
2	Long	2	Short
3	Short	3	Long
4	Long	4	Short
5	Short	5	Long
6	Long	6	Short
7	Short	7	Long
8	Long	8	Short

AT-Box Set Up, Balance Configuration:

Master	51
Midi	51
Wave	51
Galop	51
Annnounce	51
Aux #1	51
Aux #2	51
Aux #3	51
Satellite	51

4.2 Error Messages During Game

The following error messages are displayed when an error occurred during game time.

Message: WIRE OF METERS IS DISCONNECTED

Not used.

Message: CASH BOX DOOR OPENED.

Not used.

Message: P.C.B. Door Opened
(Lost data Logic seal #1)

Not used.

Message: Track PCB Door Opened
(Lost data Logic seal #2)

Not used.

Message: Logic Seal #4 Error
(Lost data Logic seal #4)

Not used.

Message: Track Unit Communication Time Out

Cause: The comunication with the track unit could not be established.

Action: Call qualified service personel to check the communication cable to the track unit.

Tuirn ON and OFF the RESET keyswitch.

Message: Jack up Track Field

Cause: The track field is up.
Lower the track field completely.

Action: Call qualified service personel to check the track unit.

Tuirn ON and OFF the RESET keyswitch.

Message: **Miss Place Game**
Cause: The finishing order is different from the computer- specified one.
Action: Call qualified service personel to check the carrier unit.
 Tuirn ON and OFF the RESET keyswitch.

Message: **Fall racer**
Cause: A horse came off the carrier.
Action: Call qualified service personel to check if there is foreign objects on the track field.
 Tuirn ON and OFF the RESET keyswitch.

Message: **Short Start (Line) Sensor Communication Time Out**
Cause: The communication with the short-distance start line sensor could not be established.
Action: Call qulified service personel to check the communication connector and cable.
 Tuirn ON and OFF the RESET keyswitch.

Message: **Long Start (Line) Sensor Communication Time Out**
Cause: The communication with the long-distance start line sensor could not be established.
Action: Call qulified service personel to check the communication connector and cable.
 Tuirn ON and OFF the RESET keyswitch.

Message: **Goal (Line) Sensor Communication Time Out**
Cause: The communication with the goal line sensor could not be established.
Action: Call qulified service personel to check the communication connector and cable.
 Tuirn ON and OFF the RESET keyswitch.

Message: **Carrier Error**
Cause: An error occurred on the carrier unit.
Action: Call qualified service personel to check the carrier unit.
 Tuirn ON and OFF the RESET keyswitch.

Message: **Carrier Communication Time Out or Servomotor Error**

Cause: The communication with the carrier unit or the peripheral chain servomotor controller could not be established.

Action: Call qualified service personel to check the communication connector/cable, and the servocontroller.
 Turn ON and OFF the RESET keyswitch.

Message: **PPMC (Chain Control) Error**

Cause: An error occurred on the peripheral chain motor.

Action: Call qualified service personel to check the peripheral chain motor and the carrier position sensor.
 Turn ON and OFF the RESET keyswitch.

Message: **Wire Control Error**

Cause: An error occurred on the carrier unit wire controller.

Action: Call qualified service personel to check the carrier unit.
 Turn ON and OFF the RESET keyswitch.

Message: **Unusual Race Data to Track**

Cause: Abnormal race data was sent to the track unit.

Action: Call qualified service personel to check the track unit PCB and the controller unit PCB.
 Turn ON and OFF the RESET keyswitch.

Message: **Unknown Track Unit Error**

Cause: An unknown error code was received from the track unit.

Action: Call qualified service personel to check the track unit.
 Turn ON and OFF the RESET keyswitch.

Message: **WARNING**
 CANNOT CONNECT AT-BOX UNIT

Cause: The communication with AT box could not be established.

Action: Call qualified service personel to check the communication cable.
 Turning the RESET keyswitch is not necessary.

4.3 DOOR OPEN Messages

If a door is opened during the operating time, the following messages appear on the monitor screen.

Message: M-DOOR OPEN

Cause: The door of the main control unit is open.

Action: Close the door.
Check the door lock.

Message: PCB-DOOR OPEN

Cause: The PCB box door is open.

Action: Close the door.
Check the door lock.

Message: M and PCB DOOR OPEN

Cause: Both doors of the main control unit and PCB box are open.

Action: Close the both doors.
Check the door locks.

5 SETTING ON STATION UNIT

5.1 Setting Software Machine Options (SETTING)

The following software machine options can be configured on each station unit.



CAUTION!

The software setting must be performed by authorized personnel because it affects the machine operation.

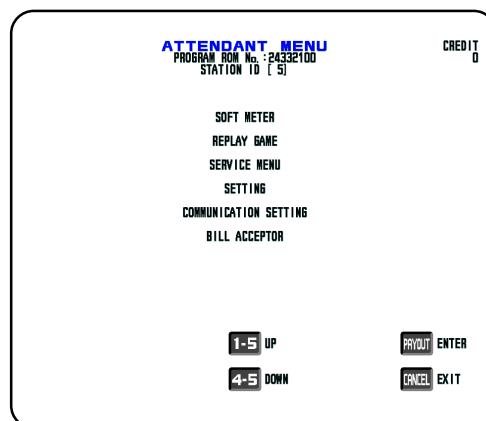
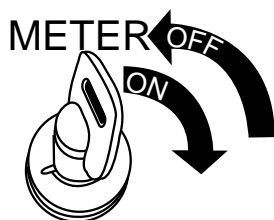
NOTE

Because the software options of the station units have been set at the shipment, the field setting is not necessary basically.

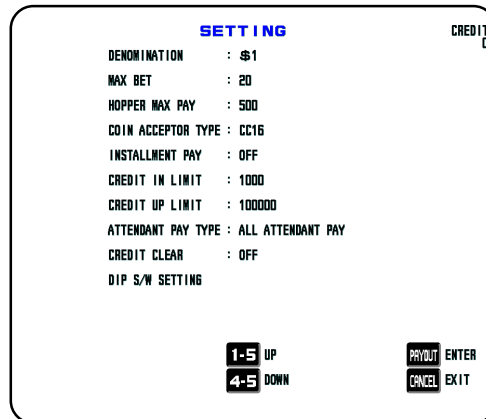
The software setting can be protected by the DIP switch post 8. Refer to Paragraph 5.3.

Procedure

1. Call the ATTENDANT MENU by turning the METER keyswitch on the station unit.



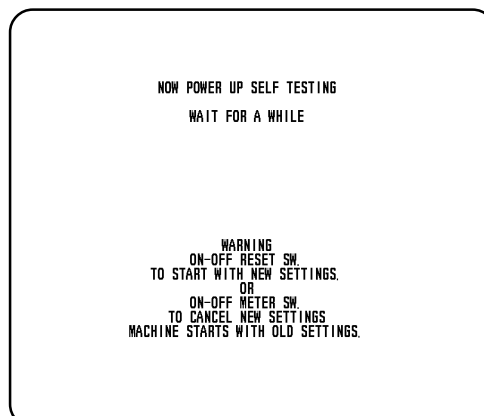
- Open the SETTING from the ATTENDANT MENU by using the bet buttons indicated on the screen.



NOTE

*When the setting is protected by the DIP switch post 8, the message of **“NOW SETTING PROTECT MODE SO DISABLE SETTING MENU”** is displayed. In this case, changing the DIP switch setting is necessary.*

- Open your desired item, and make the setting. For the details, refer to Paragraphs 5.1.1 through 5.1.9.
- To go back to the ATTENDANT MENU, press the CANCEL button. In ATTENDANT MENU, the message of **“POWER OFF-ON TO USE NEW SETTING”** is displayed.
- Turn OFF and ON the station unit to display the following message.



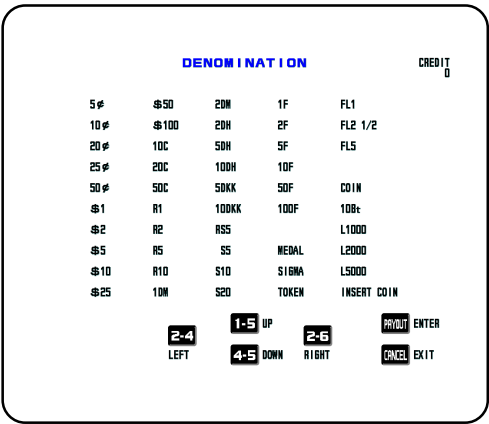
6. Turn the RESET key switch to use the new setting.
Turn the METER key switch to cancel the new setting.

NOTE

When turning the RESET key switch, the game data including the last game data will be cleared.

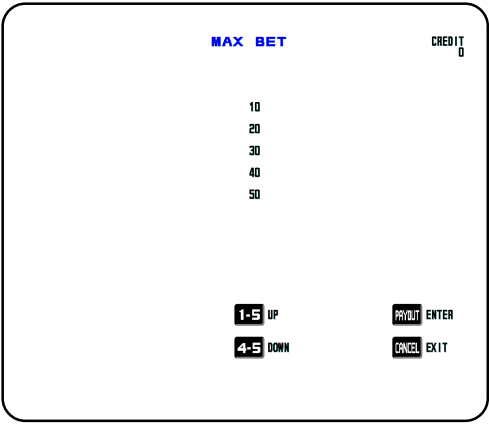
5.1.1 DENOMINATION

Set the denomination by using the indicated buttons.



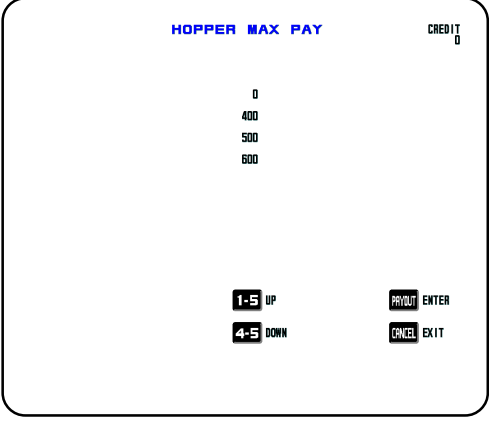
5.1.2 MAX BET

Set how many times a player can bet at most on each horse/combination.



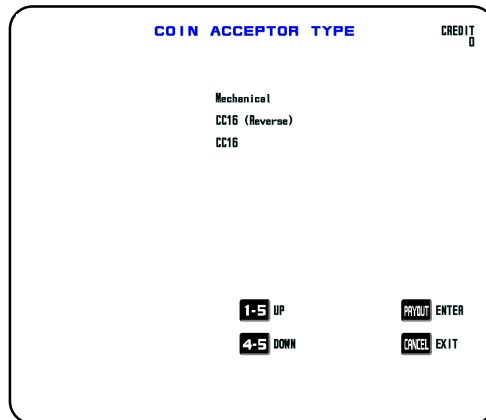
5.1.3 HOPPER MAX PAY

Set how many coins can be paid out at most by pressing the PAYOUT button once. (To pay out coins over this limit, attendant pay is necessary.)



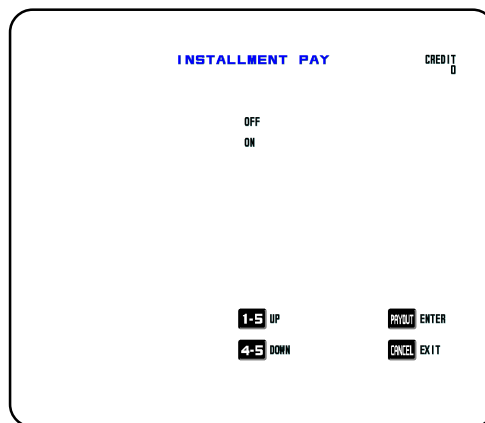
5.1.4 COIN ACCEPTOR TYPE

Set the type of your coin acceptor.



5.1.5 INSTALLMENT PAY

Set if the payout operation from the hopper can be aborted or not.



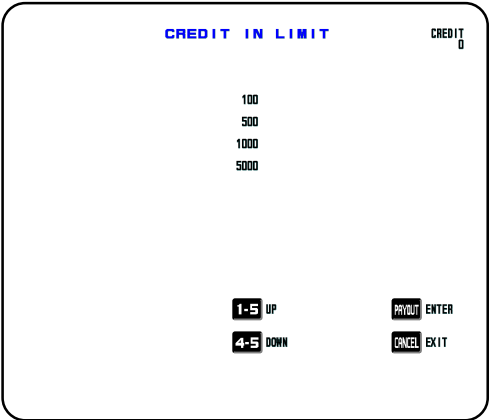
When ON, pressing the PAYOUT button again aborts the payout operation as soon as the number of units of the credit meter hits zero. (This function is invalid for the payout beyond HOPPER MAX PAY.)

<Example of INSTALLMENT PAY ON>

After pressing the PAYOUT button to cash the current 59 credits, the button was pressed again when the credit meter read 57. The paying operation does not stop before the meter reads 50.

5.1.6 CREDIT IN LIMIT

Set how many credits can be posted at most to the credit meter by inserting coins. Once the credit meter reads this limit, inserting a coin is not available.

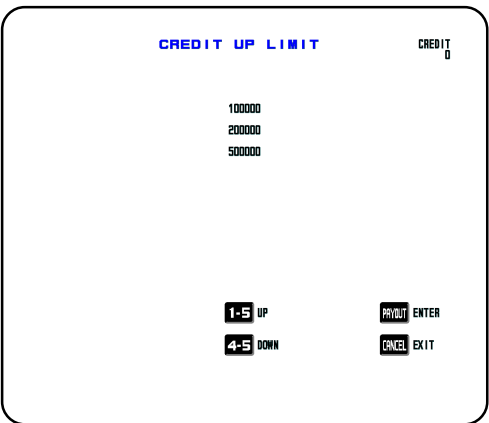


<Example>

In the condition of "1COIN=2 CREDITS" and "CREDIT IN LIMIT=1,000", a coin cannot be inserted when the credit meter is reading 999.

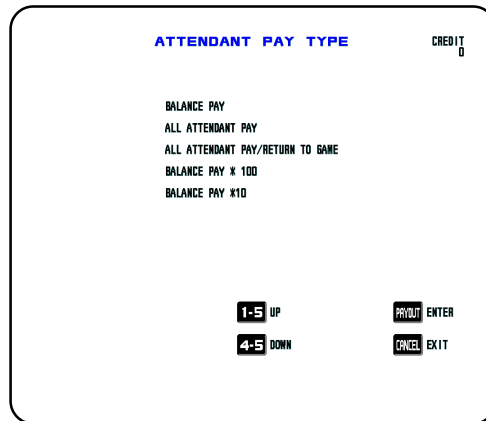
5.1.7 CREDIT UP LIMIT

Set how many credits can be posted at most to the credit meter. If the credit meter exceeds this limit, coins are forcibly paid out just like pressing the PAYOUT button.



5.1.8 ATTENDANT PAY TYPE

Select your desired attendant pay type.



BALANCE PAY:

Up to the same number of coins as HOPPER MAX PAY are paid out from the hopper, and the balance by an attendant.

ALL ATTENDANT PAY:

An attendant pays for all the credits. (No coin is paid from the hopper.)

BALANCE PAY*10:

The hopper pays coins within the range of HOPPER MAX PAY so that an attendant can pay the balance in a unit of 10 coins.

BALANCE PAY*100:

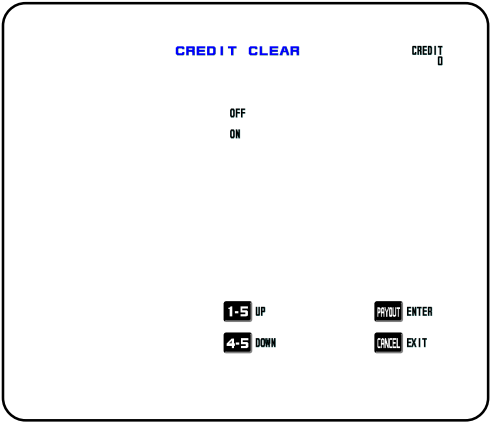
The hopper pays coins within the range of HOPPER MAX PAY so that an attendant can pay the balance in a unit of 100 coins.

ALL ATTENDANT PAY/RETURN TO GAME:

An attendant pays coins for all the credits. (No coin is paid out from the hopper.) However, the regular game mode will be back by pressing the PAYOUT button rather than turning ON the RESET key switch.

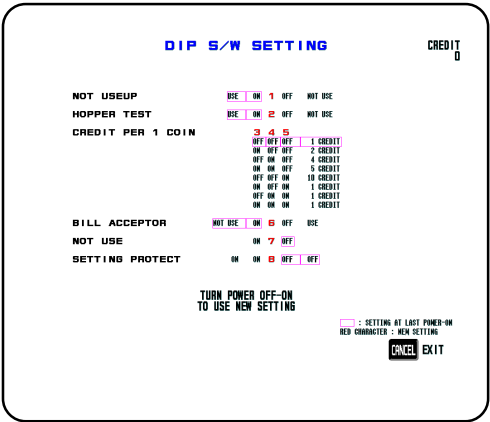
5.1.9 CREDIT CLEAR

Set if the CREDIT CLEAR function can be used or not. When used, the credit meter can be cleared by keeping ON the RESET key switch.



5.1.10 DIP S/W SETTING

The DIP switch setting of the station PCB can be viewed. Refer to Paragraph 5.3 for the DIP switch setting.



5.2 Setting Communication with External Equipment

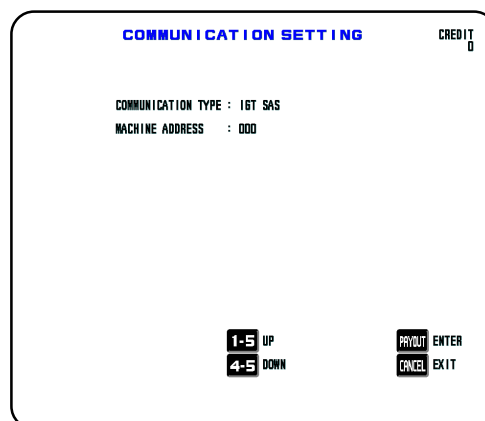
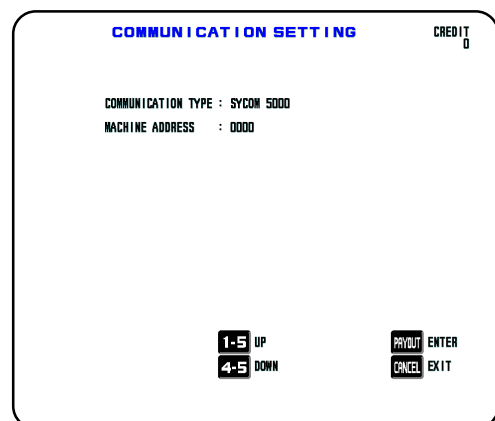
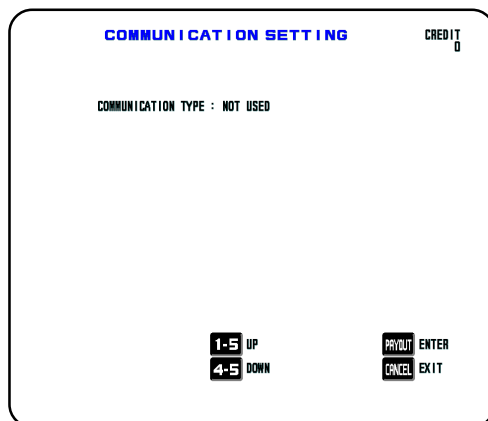
NOTE

Because the COMMUNICATION SETTING has been set at the shipment, the field setting is not necessary basically.

COMMUNICATION SETTING can be protected by the DIP switch post 8. Refer to Paragraph 5.3.

Procedure

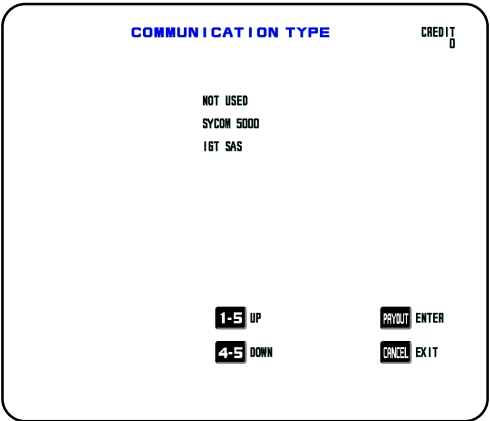
1. Open the COMMUNICATION SETTING from the ATTENDANT MENU.
According to your current setting, one of the following screens appears.



NOTE

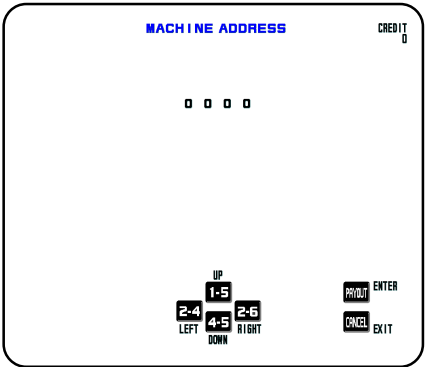
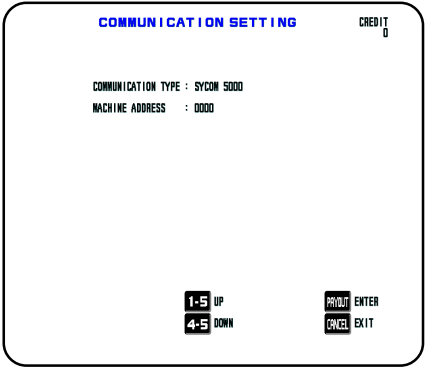
When the setting is protected by the DIP switch post 8, the message of “**NOW SETTING PROTECT MODE SO DISABLE SETTING MENU**” is displayed. In this case, changing the DIP switch setting is necessary.

2. Press the PAYOUT (ENTER) button to call the following screen COMMUNICATION TYPE.

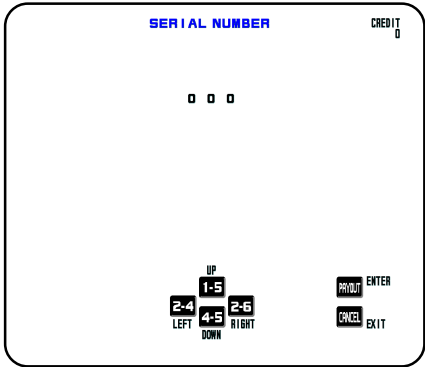
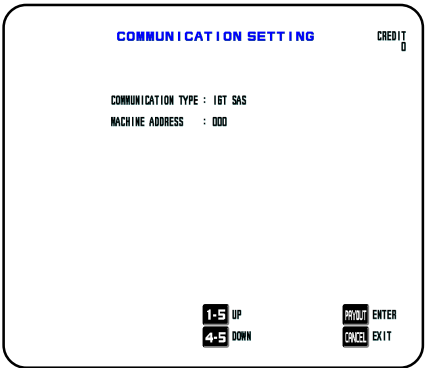


3. Select and set your desired item by using the indicated bet buttons.

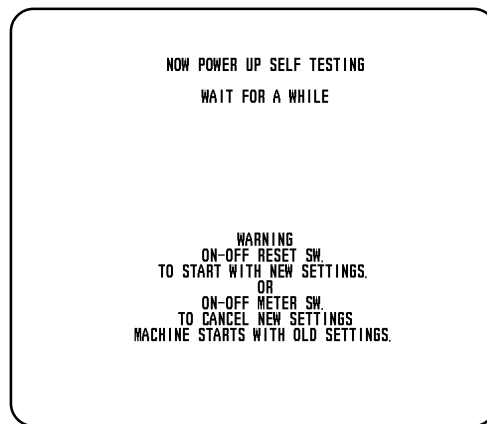
<SYCOM 5000>



<1GT SAS>



4. When the ATTENDANT MENU is back, the message of “**POWER OFF-ON TO USE NEW SETTING**” is displayed.
5. Turn OFF and ON the station unit to display the following message.



6. Turn the RESET key switch to use the new setting.
Turn the METER key switch to cancel the new setting.

NOTE

When turning the RESET key switch, the game data including the last game data will be cleared

5.3 Setting DIP Switches on Station PCB

The machine options can be set by the DIP switch on the station PCB.

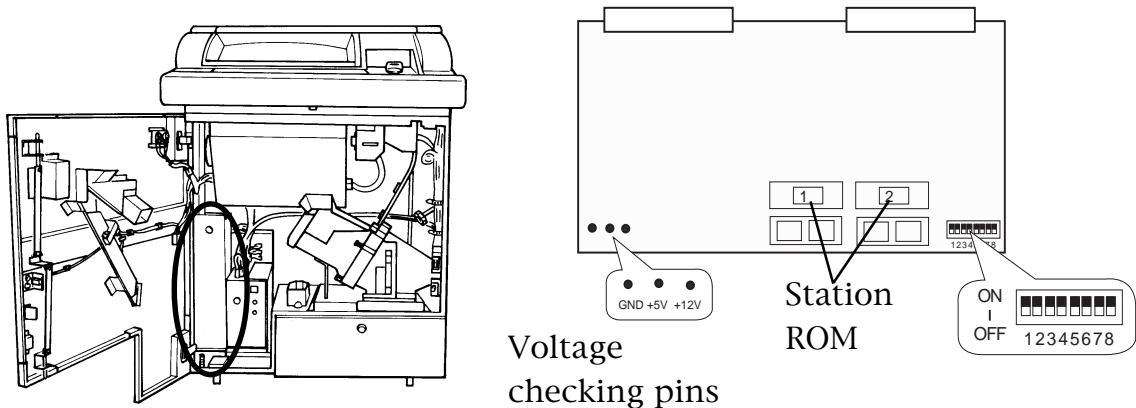


CAUTION !

Changing the DIP switch setting affects the machine operation. Only qualified personnel should change the setting.

Procedure

1. Open the front door of the station unit.
2. Unlock the PCB box door.



3. Withdraw the station PCB to find the DIP switch.
4. Set the DIP switch by using the following list.

Switch Posts #1

ON: Manual posting of credits (credit-up) is available.

OFF: Manual posting of credits (credit-up) is not available.

Switch Posts #2

ON: Testing the hopper is available.

OFF: Testing the hopper is not available.

Switch Posts #3 to #5

Used to change the number of credits to one coin.

#3	#4	#5	
OFF	OFF	OFF	1 credit
ON	OFF	OFF	2 credits
OFF	ON	OFF	4 credits
ON	ON	OFF	5 credits
OFF	OFF	ON	10 credits
ON	OFF	ON	1 credit
OFF	ON	ON	1 credit
ON	ON	ON	1 credit

Switch Post #6:

ON: A bill acceptor is not used.

OFF: A bill acceptor is used.

Switch Post #7: Not used**Switch Post #8 (SETTING PROTECT)**

ON: The software setting cannot be changed.

OFF: The software setting can be changed.

NOTE

Just after updating the software setting, be sure to turn ON the post #8.

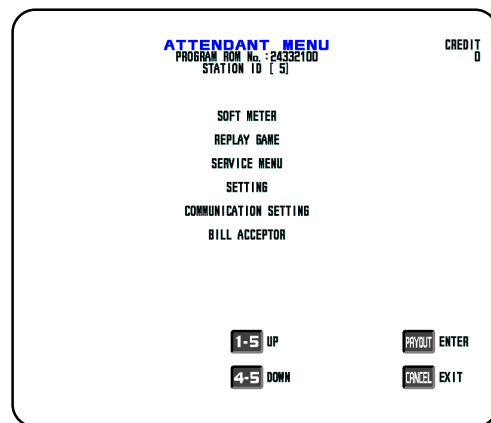
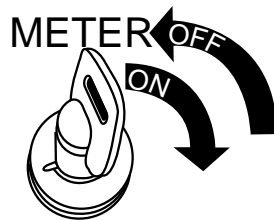
4. After changing the DIP switch setting, turn OFF-ON the power to restart the station unit.
5. At initializing, the message of **“WARNING, DIP SW. OR JUMPER SETTING STATUS IS CHANGED. TURN ON-OFF RESET SW. FOR USING NEW SETTING. GAME DATA EXCEPT METERS ARE CLEARED”** is displayed on the monitor screen.
6. Turn the RESET keyswitch to go back to the game mode.

6. TEST ON STATION UNIT (SERVICE MENU)

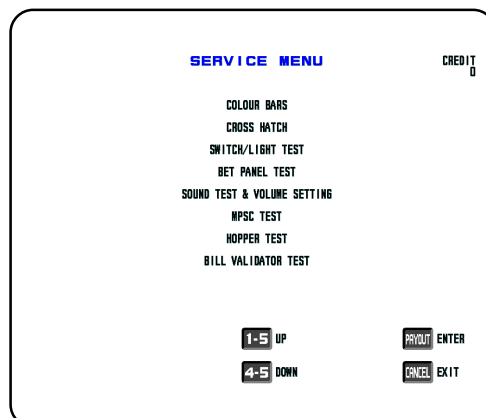
The diagnostic tests on a station unit are outlined below.

Procedure

1. Call the ATTENDANT MENU by turning the METER keyswitch on the station unit.



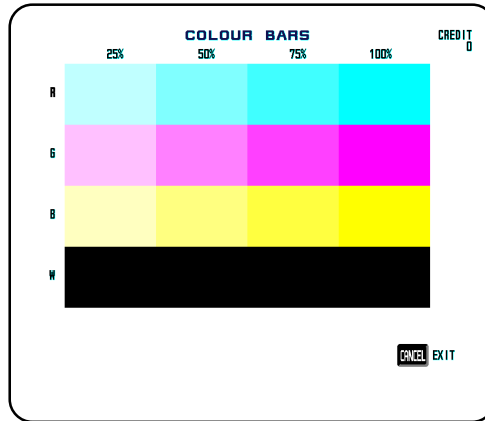
2. Open the SERVICE MENU from the ATTENDANT MENU by using the bet buttons indicated on the screen.



6.1 COLOUR BARS

Open the COLOUR BARS to test the monitor screen.

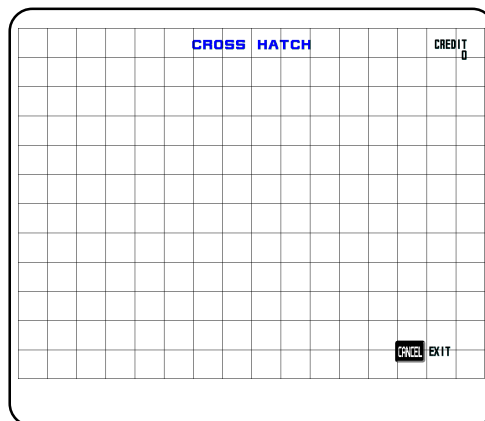
If any adjustment is necessary, refer to our Service Manual, Paragraph 5.1.



6.2 CROSS HATCH

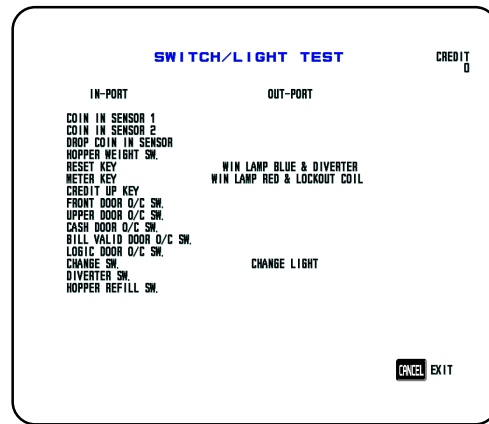
Open the CROSS HATCH to test the monitor.

If any adjustment is necessary, refer to our Service Manual, Paragraph 5.1.



6.3 SWITCH/LIGHT TEST

Open the SWITCH/LIGHT TEST to test the switches and lights in the following procedure.

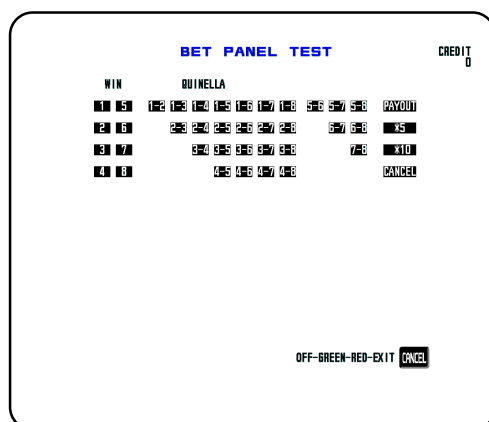


Procedure

1. Activate the object to be tested.
2. Check that the displayed characters turn ON (red) and OFF (white).
3. If any problem is detected, contact to Sigma Inc. or your nearest distributor.
4. To exit this mode, press the CANCEL button.

6.4 BET PANEL TEST

Open the BET PANEL TEST from the SERVICE MENU to test the betting buttons.

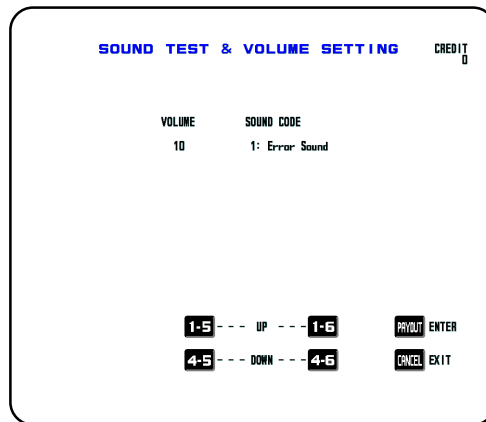


Procedure

1. Activate the button to be tested.
2. Check that the displayed button turns OFF, green, then red by pressing the CANCEL button.
3. If any problem is detected, contact to Sigma Inc. or your nearest distributor.
4. To exit this mode, use the CANCEL button.

6.5 SOUND TEST & VOLUME SETTING

Open the SOUND TEST & VOLUME SETTING from SERVICE MENU to test and adjust the sound.



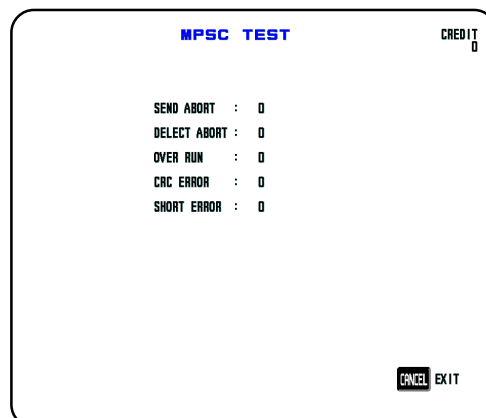
Procedure

1. Select the sound code by using the betting buttons of 1-6 and 4-6.
2. Press the PAYOUT button to hear the sound.
3. Adjust the volume by pressing the betting buttons of 1-5 and 4-5.
4. To exit this mode, press the CANCEL button.

6.6 MPSC TEST

Open the MPSC TEST from SERVICE MENU to check the communication status with the main control unit.

If no electric sound is heard as soon as opening the MPSC TEST, or if the error counts are extremely high, contact to Sigma Inc. or your nearest distributor.



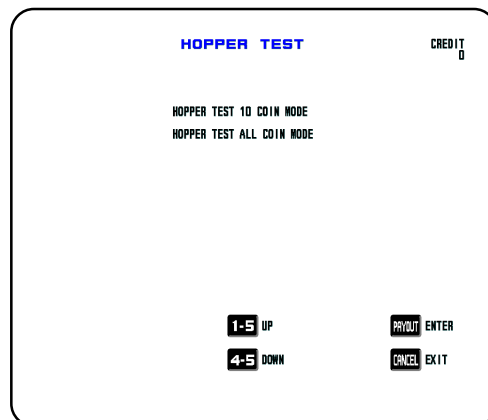
6.7 HOPPER TEST

Open the HOPPER TEST from SERVICE MENU to test the hopper operation. This function can be used only when the station unit DIP switch post #2 has been set to ON. Refer to Paragraph 5.3.



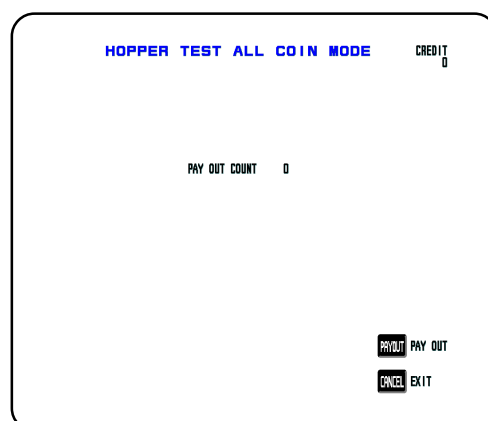
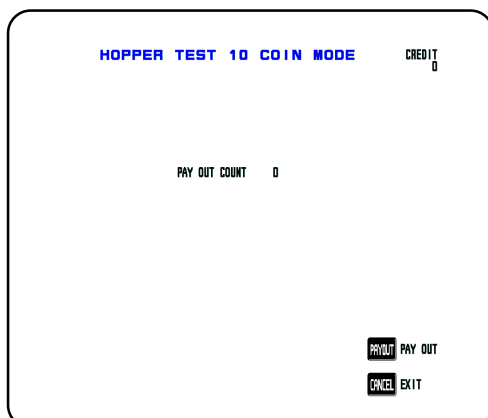
CAUTION !

Changing the DIP switch setting affects the machine operation. Only qualified service personnel should change the setting.



Procedure

1. Open your desired test type .



HOPPER TEST 10 COIN MODE: Pays out 10 coins for the test.

HOPPER TEST ALL COIN MODE: Pays out all the coins in the hopper for the test.

- Press the PAYOUT button to start the test.

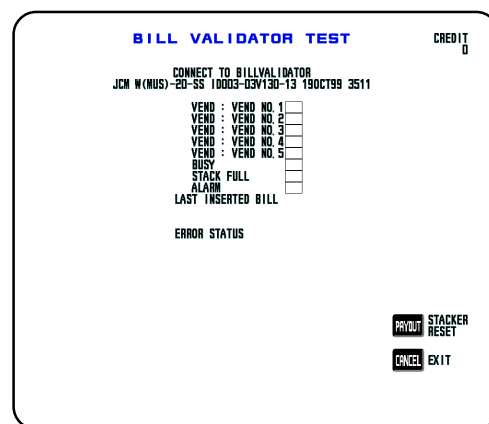
NOTE

To abort the test in HOPPER TEST ALL COIN MODE, press the PAYOUT (STOP) button again.

- If any problem is detected, contact to Sigma Inc. or your nearest distributor.
- To exit this mode, press the CANCEL button.

6.8 BILL VALIDATOR TEST

Open the BILL VALIDATOR TEST from SERVICE MENU to check the function of the bill validator .



Procedure

- Insert a bill, and check the displayed value of INSERTED BILL is correct.
- To initialize the bill stacker, press the PAYOUT button.
- To exit this mode, press the CANCEL button.

7. CLEARING COIN/BILL JAM

If a coin or bill jam occurred, use the following procedures.



WARNING !

Risk of Hurt

When opening the upper door, be sure to lock the stay.

7.1 Clearing Coin Jam

The procedure for clearing a coin jam is outlined below.

7.1.1 Clearing a COIN-IN jam

If a COIN-IN jam error occurs, the error message of **“COIN-IN JAM OR TIMEOUT”** is displayed on the monitor screen. Take the following action.

7.1.1.1 When CC-16 coin acceptor is used

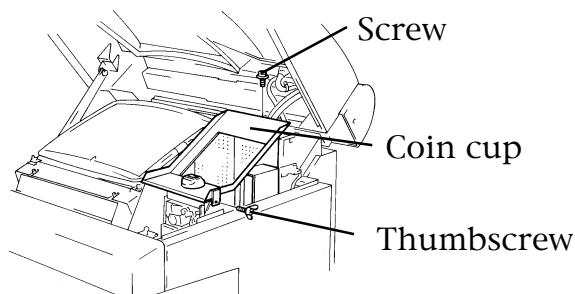
Procedure

1. Open the front door to turn OFF the station unit.
2. Open the upper door to locate the coin cup unit.

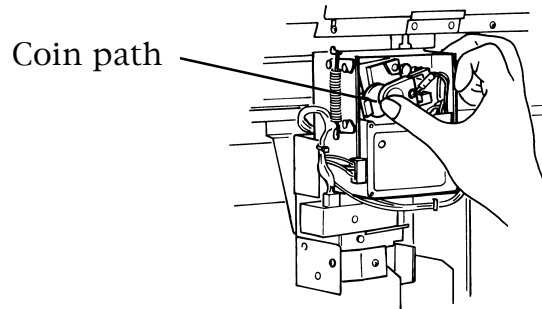
NOTE

The upper door lock is located just under the arm rest.

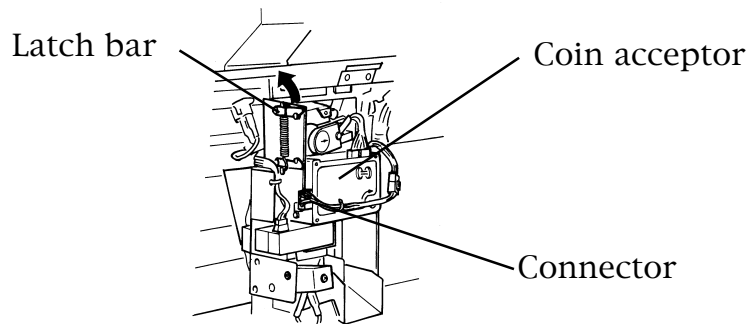
3. Loosen the thumbscrew on the right of the COIN CUP unit, and then the screw on the rear.



4. Remove the COIN CUP unit to locate the coin acceptor.
5. Open the coin acceptor to make the coin path visible.



6. If necessary, remove the coin acceptor by disconnecting the connector and slightly raising the latch bar.

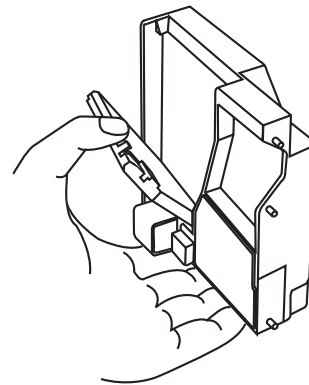
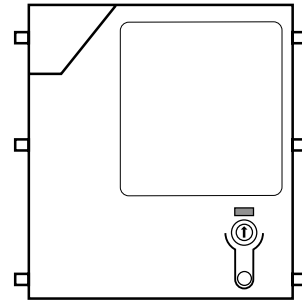


7. Clear the jamming coin.
8. When the coin acceptor was removed in the step 6, return it.
9. Return the COIN CUP unit in the reverse order of the above.
10. Close the upper door.
11. Turn ON the station unit before closing the front door.

7.1.1.2 When CONDOR coin acceptor is used

Procedure

1. Locate the coin acceptor by using the steps described in Paragraph 7.1.1.1, Steps 1 through 4.
2. Unlatch the coin acceptor to disconnect the connector.
3. Take out the coin acceptor to clear the jamming coin.
4. After clearing the jam, connect the connector to return the coin acceptor to the previous position.
5. Turn ON the power before closing the front door.

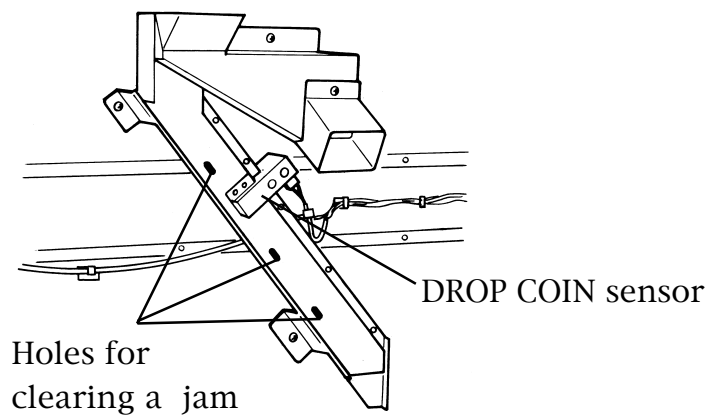


7.1.2 Clearing a DROP-COIN jam

If a DROP-COIN jam error occurs, the error message of **“COIN-IN DROP JAM/TIMEOUT”** is displayed on the monitor screen. Take the following action to clear the jam.

Procedure

1. Open the front door and turn OFF the station unit.
2. Find the coin chute on the back of the front door and the 3 holes on the chute.



3. Insert a thin driver or a thick wire into the 3 holes to clear the jamming coin.
4. Turn ON the station unit before closing the front door.

7.2 Clearing a HOPPER Jam

If a HOPPER jam error occurs, the error message of “**HOPPER JAM OR TIMEOUT**” is displayed on the monitor screen. Take the following action to clear the jam.



WARNING !

RISK OF BURN

The shield of the hopper motor may be hot.

Wait until the shield cools down before touching the hopper.

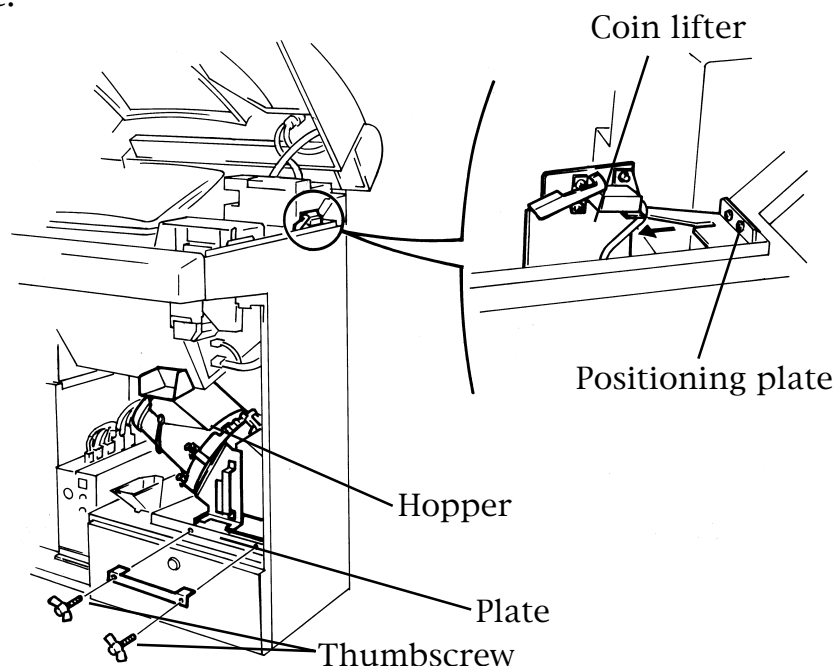
RISK OF HURT

Do not rotate the shelf wheel forcibly for clearing a jamming coin.

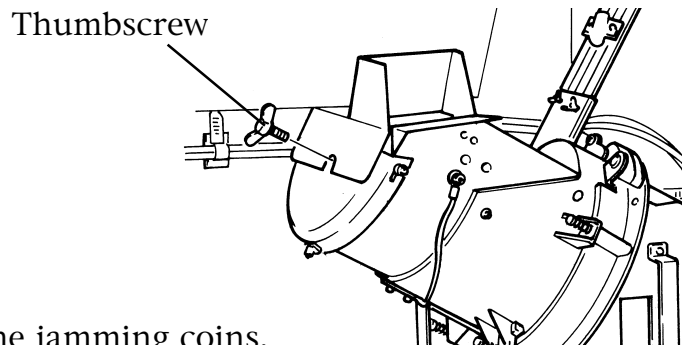
When the hopper is heavy with coins, remove the coins from the hopper.

Procedure

1. Open the front door to turn OFF the station unit.
2. Open the upper door to locate the COIN CUP unit.
3. Remove the COIN CUP unit by using the steps described in Paragraph 7.1.1.1, Steps 1 through 4.
4. Disconnect the connector from the hopper.
5. Loosen the two thumbscrews on the hopper base, and remove the plate.



6. Detach the top of the coin lifter from the cut of the positioning plate.
7. Hold the hopper and the lifter by hands, and carefully slide them out.
8. Loosen the thumbscrew depicted below to remove the cover.



9. Clear the jamming coins.
 - (1) Manually rotate the shelf wheel first counterclockwise, then clockwise to free the coins.
 - (2) Push the jamming coin back in by using the edge of similar coin.
10. Return the hopper and the lifter in the reverse order of the above.
11. Return the COIN CUP unit.
12. Connect the connector to the hopper.
13. Close the upper door.
14. Turn ON the station unit before closing the front door.

**CHECK !**

The top of the lifter must fit into the cut of the positioning plate in order to properly pay out coins.

7.3 Clearing a COIN REJECT Error

If inserted coins are very often rejected, check the sample coin in the coin acceptor.

1. If the sample coin is not in place, correct it.
2. If the sample coin is in place, replace it with another one.

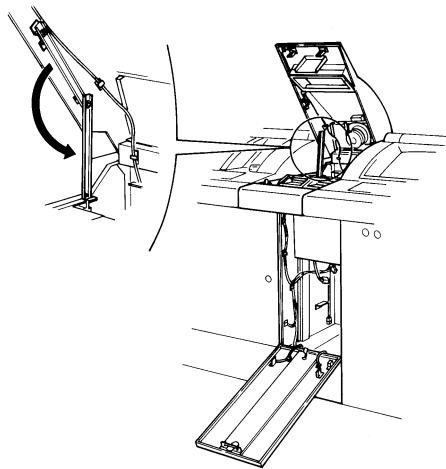
7.4 Clearing a Bill Jam

If a bill jam error occurs, the error message of **"BILL VALI. ERROR"** is displayed on the monitor screen. Take the following action to clear the jam.

7.4.1 When WBA bill acceptor is used

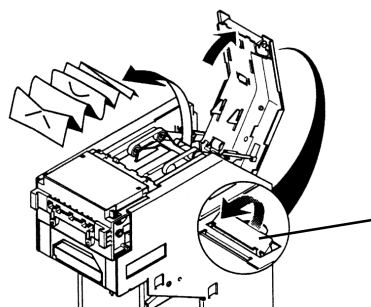
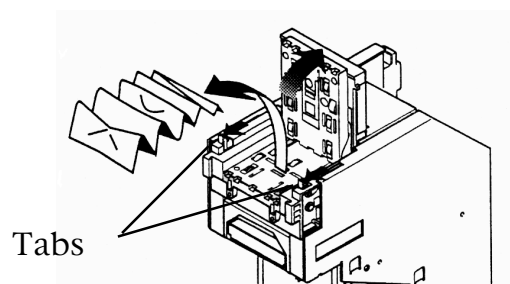
Procedure

1. Open the front door of the station unit to turn OFF the power.
2. Open the front and upper doors of the bill acceptor unit to locate the bill validator module.
3. Pull forward the tabs on the both sides of the bill validator module to open the head.
4. Clear the jamming bill.
5. Close the head.



If the jamming bill occurred in the transfer section;

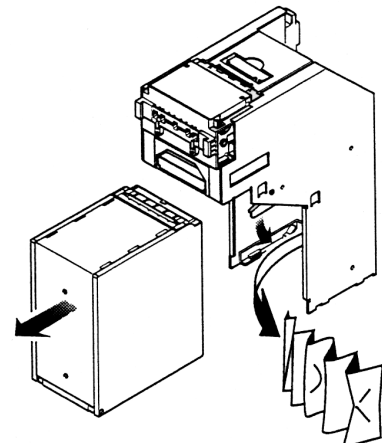
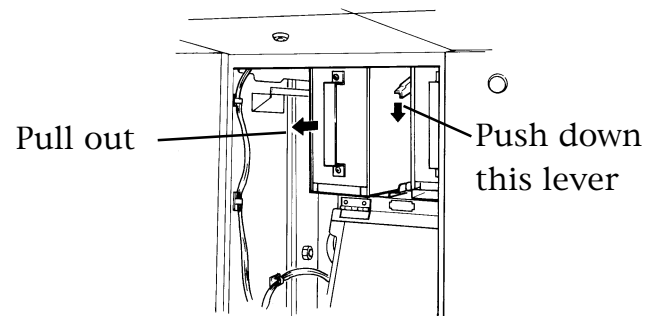
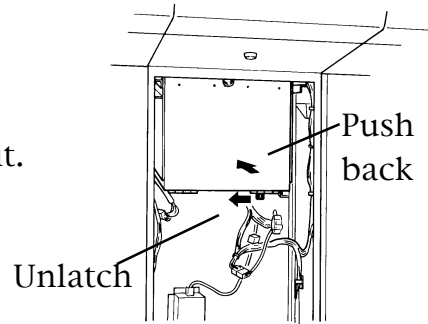
6. Pull up the top cover release lever to open the top cover.
7. Clear the jamming bill.
8. Close the top cover.



Top cover release lever

If the jamming bill occurred near the inlet of the bill stacker;

9. Push back to unlatch the bill stacker container.
10. Unlock the door of the container to open it.
11. While pressing down the lever on the right side, pull out the stacker.
12. Clear the jamming bill.
13. After clearing the jam, return the bill stacker into the container, then close the door .
14. Close the front and upper doors of the bill validator unit.
15. Turn ON the power before closing the front door of the station unit.



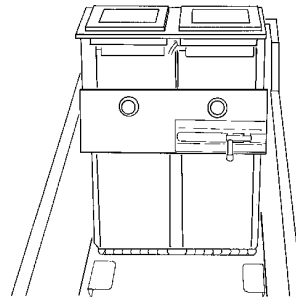
7.4.2 When GPT/SBB bill acceptor is used

Procedure

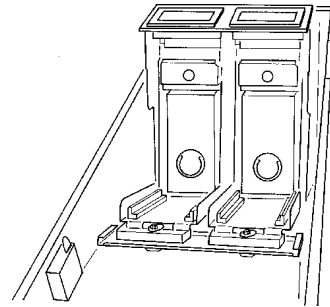
1. Open the front door of the station unit to turn OFF the power.
2. Open the top door of the bill validator unit.
3. Locate the bill validator module to open the head by hand.
4. Clear the jamming bill.
5. Close the head.

If the jamming bill occurred near the inlet of the bill stacker;

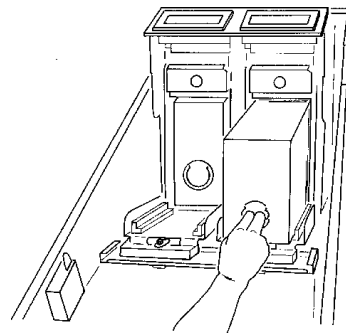
6. Pressing down the bill validator module to unlatch the bill stacker container.
7. Unlock the door of the container.
8. Pull out the bill stacker.
9. Clear the jamming bill.
10. After clearing the jam, return the bill stacker into the container, then close the door.
11. Close the top door of the bill validator unit.
12. Turn ON the power before closing the front door of the station unit.



Unlatch



Open



Pull out

8. ADJUSTMENT



WARNING !

Risk of Hurt

When opening the upper door, be sure to lock the stay.

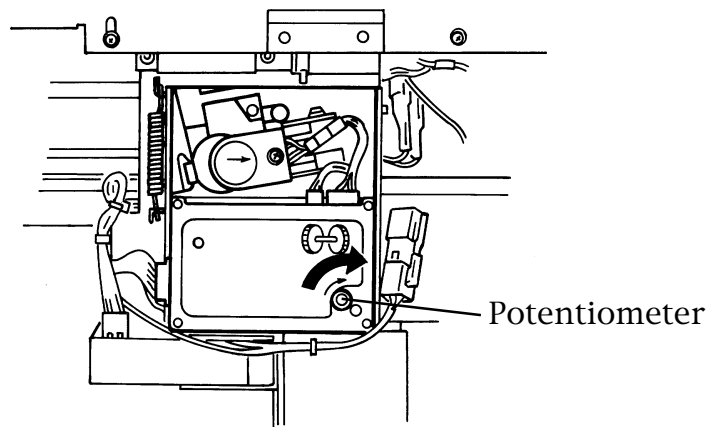
8.1 Adjusting Coin Acceptor

Use the following procedure to adjust the coin acceptor.

8.1.1 When CC-16 coin acceptor is used

Procedure

1. Open the front and upper doors of the station unit to find the coin acceptor just below the coin entry.
2. Locate the potentiometer on the lower right position of the acceptor.
3. Slightly turn the potentiometer clockwise.

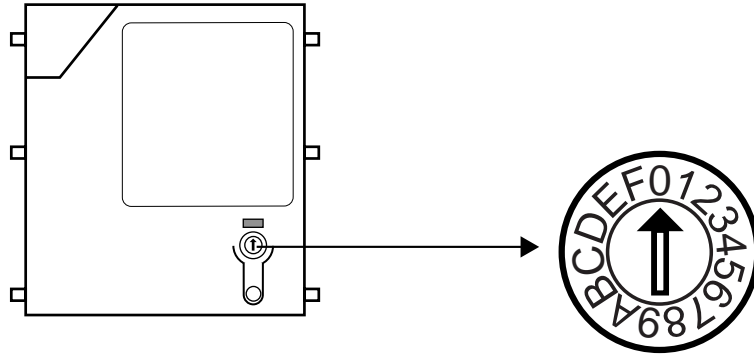


4. Close the front and upper doors to insert a high quality slug.
5. Adjust the potentiometer again until the slug is rejected.
6. Insert the proper coin to verify the acceptance.
7. Repeat the above steps as necessary.

8.1.2 When CONDOR coin acceptor is used

Procedure

1. Open the front and upper doors of the station unit to find the coin acceptor just below the coin entry.



2. Locate the arrow indicator on the lower right of the coin acceptor.
 - (1) Set the arrow indicator to zero for the standard setting.
 - (2) Turn the arrow indicator clockwise to increase the selectivity for your coinage.
 - (3) Turn the arrow indicator counterclockwise to increase the rejectivity against slugs.
3. Close the front and upper doors to check the selectivity/rejectivity by inserting proper coins and/or high quality slugs.
4. Repeat the above steps as necessary.

9. CLEANING MACHINE

Clean this machine daily as shown below.



CAUTION !

Be sure to turn OFF the machine before cleaning.

Never use a water jet for cleaning.

Procedure

1. Clean the machine surface.



CAUTION!

Never use chemical duster, thinner, benzine or alcohol.

It will damage the machine surface.

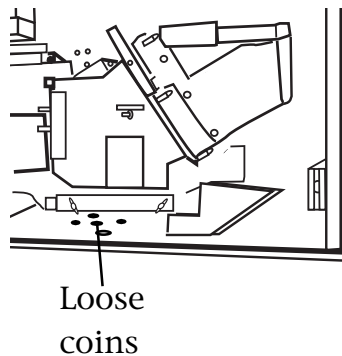
Diluted synthetic detergent can be used, but completely wipe it up with dry cloth.

2. Vacuum inside a station unit to remove all dust and debris from the coin chute and hopper.
3. Remove loose coins inside a station unit.



WARNING!

A loose coin could cause an unexpected hazard including an electric shock.



10 TECHNICAL DATA

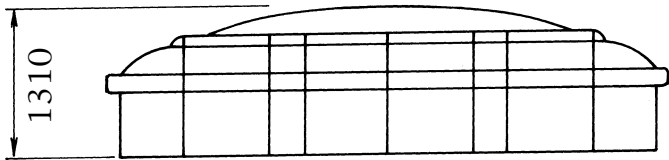
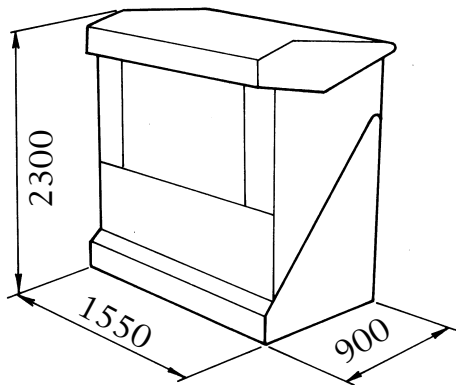
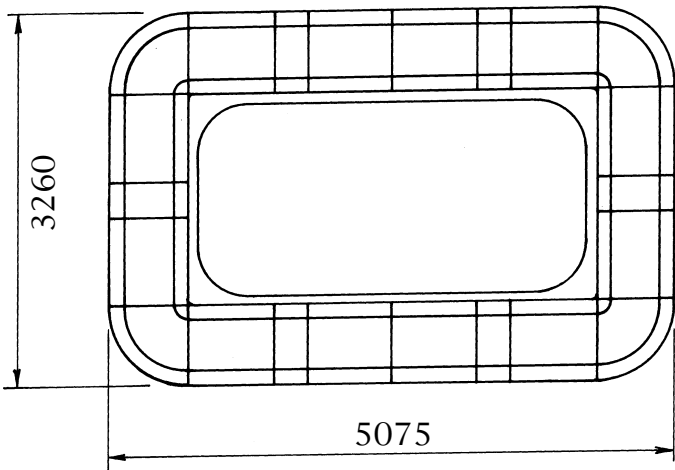
10.1 Dimension and Weight

**Main Body
Including Track, Control,
and Station Units**

Width	5075mm
Depth	3260mm
Height	1310mm
Weight	2710kg

Projector Unit

1550mm
900mm
2300mm
190kg



10.2 Utility

Exclusive power source of 30A must be necessary.

Rated voltage:

- a) Europe 230VAC, 50Hz
- b) Korea 220VAC, 60Hz
- b) Other areas 220/230/240VAC, 50/60Hz
110/120VAC, 50/60Hz

Maximum current draw:

45A (60Hz) at 120VAC
21A (50Hz) at 220, 230, 240VAC

Power cable: Three-core cable

Temperature: 5 to 35 degrees C

Humidity: 30 to 60%, Free from dew condensation

THE DERBY MK-VI V8 MAINTENANCE MANUAL

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