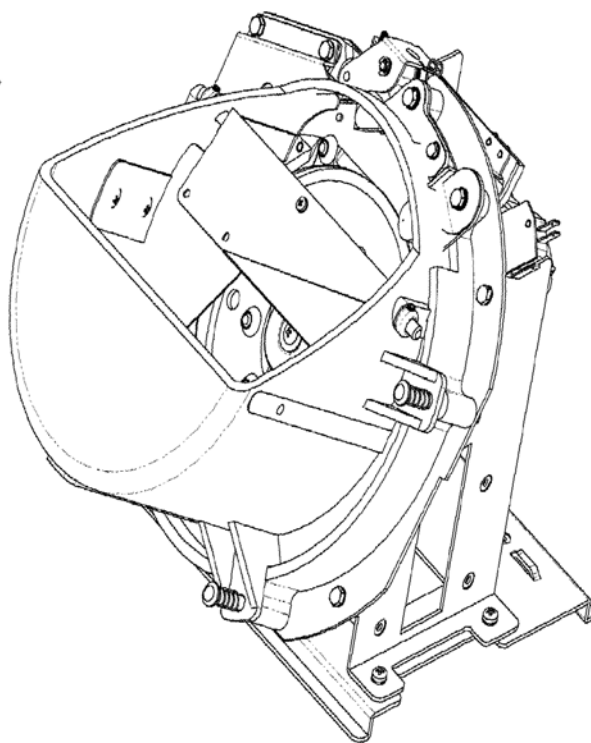




Conversion Manual DH750 Hopper Series

**Document
Revision**

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DH-750 Hopper Conversion Instructions

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DH-750 Hopper Conversion Instructions

1. Introduction

This manual has been designed to assist original equipment manufacturer's, casino and route operators in converting Asahi Seiko DH-750 Series coin hoppers from one denomination to another. This manual presents general step-by-step instructions for performing denomination conversions. The individual coin specific parts on the hopper will vary according to denomination. However, the methods and adjustments outlined are not dependent on denomination. Any denomination dependent information will be identified.

This manual is divided into 3 sections;

- A Denomination conversion of Side Exit DH-750 hoppers
- B Denomination conversion of Escalator DH-750 hoppers
- C Instructions to convert a Side Exit DH-750 to an Escalator DH-750

The typical denomination conversion kit comes pre-packaged in one main box with four separate inner packages, as follows:

- 1) Disc
- 2) Knife Kit
- 3) Exit Chute Kit or Transition kit
- 4) Jump Assembly Kit

In the case of escalator hopper denomination conversions, escalators are not considered part of the conversion kit and must be ordered separately. This also applies to converting a side exit hopper to an escalator hopper

When you have completed a conversion, you should have no parts left over from the conversion kit. We suggest that you place all parts from the original denomination, back into the packages, re-label the kit to the appropriate denomination and retain them for use at a later date, provided they are undamaged.

When converting any hopper, be very careful to observe the location and size of any shim washers used on the Knife and Jump Assemblies.

If you have a new conversion kit, you are ready to begin.....

DH-750 Hopper Conversion Instructions

2. Required Tool and Supply List

1. #1 Phillips Screwdriver
2. #2 Phillips Screwdriver
3. 7 mm Nut Driver
4. 7 mm Combination Wrench
5. 5.5 mm Nut Driver
6. 5.5 mm Combination Wrench
7. 0.2 mm Feeler Gage
8. Needle Nose Pliers
9. Loctite
10. Light Duty Lithium Grease
11. Clean Rag

I. DH-750 Side Exit Hopper Conversion Instructions

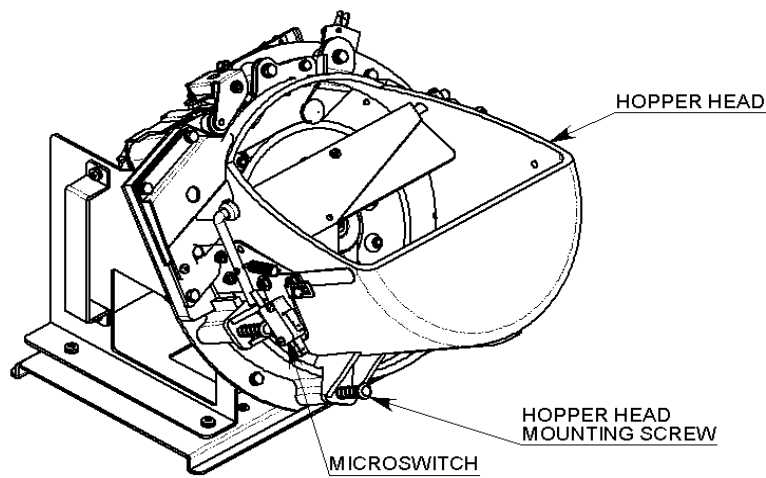
3. DISASSEMBLY:

Step 1: Removal of Hopper Head

NOTE: Steps A & B are only performed if the hopper is equipped with a microswitch overflow system. Proceed to "1-C" for probe equipped hoppers.

- A) Remove the top microswitch screw (#1 Phillips).
- B) Loosen the lower microswitch screw and rotate the microswitch clockwise out of the way from the hopper head mounting screw.
- C) Remove four hopper head mounting screws (#2 Phillips).

CAUTION: Top two mounting screws have black springs and the bottom screws have light colored springs. **DO NOT MIX.**



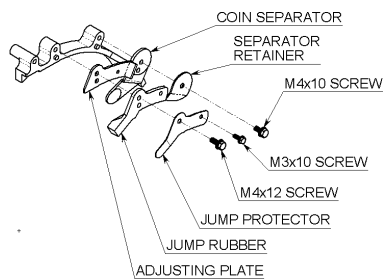
(Figure 1)

I. DH-750 Side Exit Hopper Conversion Instructions

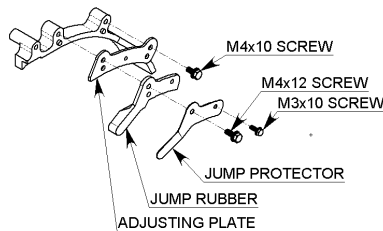
3. DISASSEMBLY:

Step 2: Removal of the Jump Protector and Coin Separator

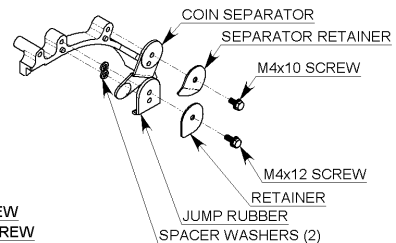
- A) Remove the coin separator mounting screws, separator retainer and coin separator, as an assembly (#2 Phillips) and set aside.
- B) Remove the jump assembly mounting screw (#2 Phillips), jump protector, jump rubber, adjusting plate. Set aside in a package with the coin separator. The parts on the hopper will be according to one of these diagrams.



(Figure 2)

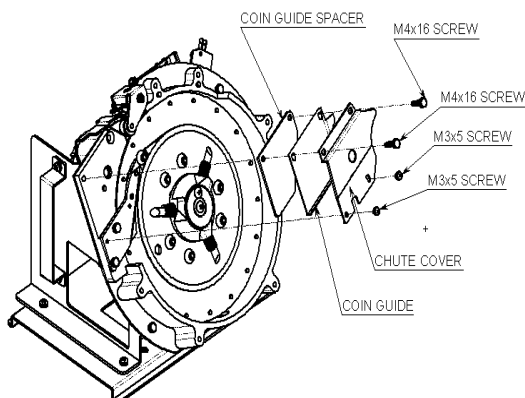


(Figure 2A)



(Figure 2B)

Step 3: Removal of the Exit Chute Parts



(Figure 3)

- A) Remove the lower chute mounting screws, two M3x5
- B) Remove the top two M4x16 screws (#2 Phillips).

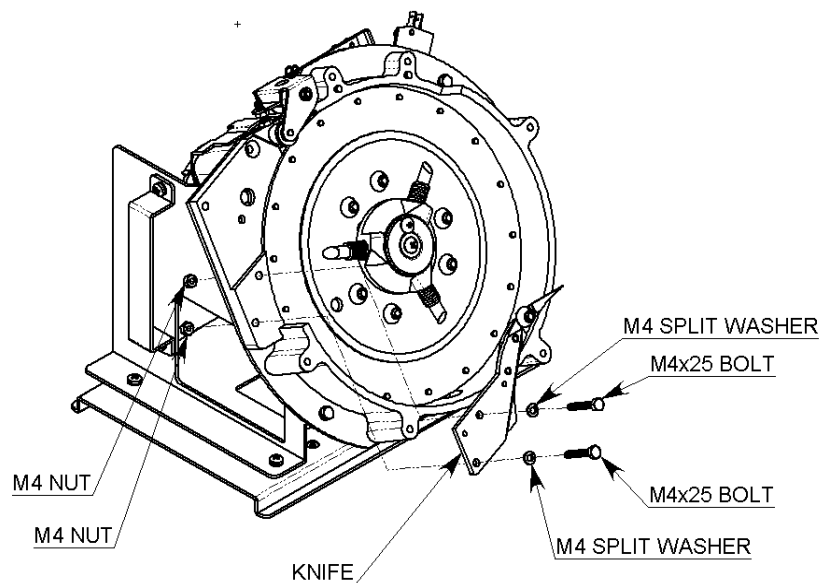
Remove the chute cover, coin guide and coin guide spacer. (Coin guide spacer is not used for some denominations)

I. DH-750 Side Exit Hopper Conversion Instructions

3. DISASSEMBLY (continued...):

Step 4: Removal of the Knife

CAUTION: When lifting the knife assembly there may be shim washer(s) between the knife and the aluminum housing, take care not to lose them. These shim washer(s) must be replaced in exactly the same positions upon re-assembly.



(Figure 4)

- A) Remove two M4x25 bolts, lock washers, and M4 nuts using two 7mm wrenches or 7mm nutdrivers.

Step 5: Removal of the Disc

- A) Remove rotary stopping screw and disc retaining screw. The disc retaining screw is spring-loaded and may be forcibly ejected when the screw is removed. Then remove the spring cover, spring holder, stirrings and the disc. These parts are not included in the conversion kit and must be re-installed on the hopper during re-assembly

I. DH-750 Side Exit Hopper Conversion Instructions

3. DISASSEMBLY (continued...):

Step 5: Removal of the Disc (continued...) :

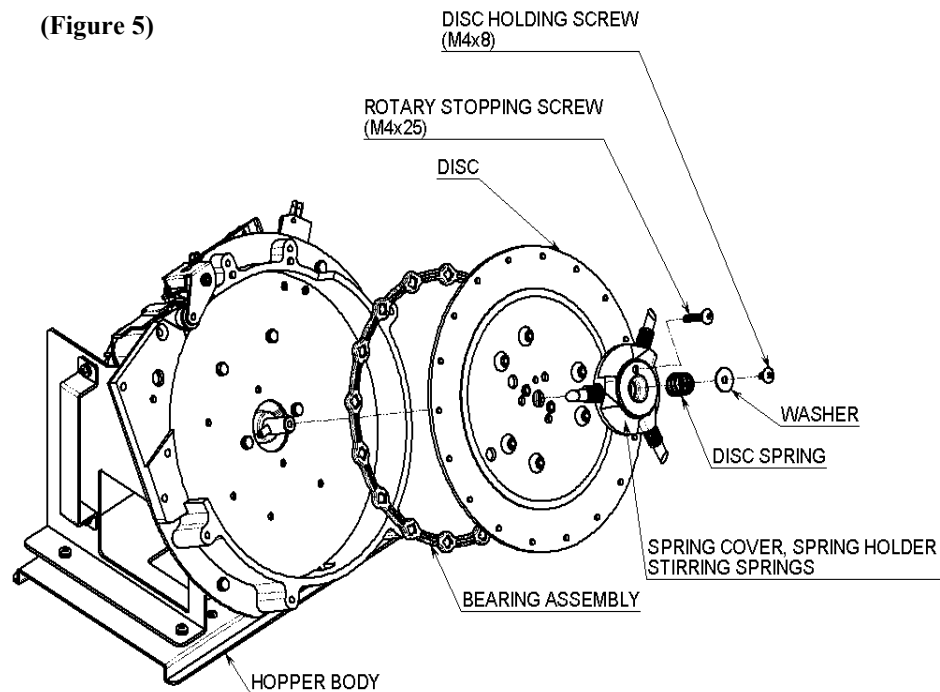
- B) Place your hand over the disc and invert, the disc and bearing assembly will drop into your hand.

NOTE: Be careful that the bearings remain in the retainer. **Do not separate.**

It is advisable to examine the hopper while it is disassembled for bent or damaged parts, loose fasteners or parts, foreign objects, dirt or debris and abnormal wear patterns.

Now you are ready to begin re-assembling the hopper for the denomination of your choice. It is recommended to install all screws and nuts with Loctite, to prevent loosening during operation.

(Figure 5)

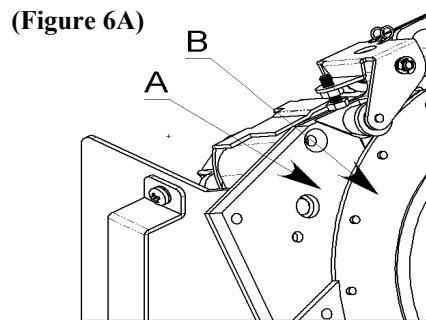
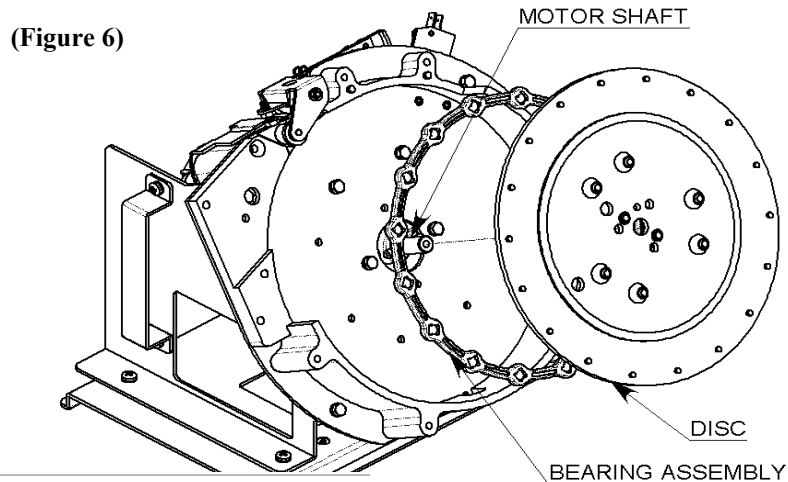


I. DH-750 Side Exit Hopper Conversion Instructions

4. REASSEMBLY

Step 6: Installing the Disc

- A) Select the disc from the conversion kit. Wipe off any dirt or dust on the surface of the disc. Dirt and dust can affect the performance. Apply a thin coating of light duty grease to the bearing groove on the back of the disc.
- B) Hold the disc in your hand with the bearing side upward, place the bearings assembly in the bearing groove of disc. Invert body and slide the disc up the motor shaft until it is in place.
- C) Turn body until it is in operational position on table. If bearings are not positioned properly, the motor will not rotate. Check for rotation.



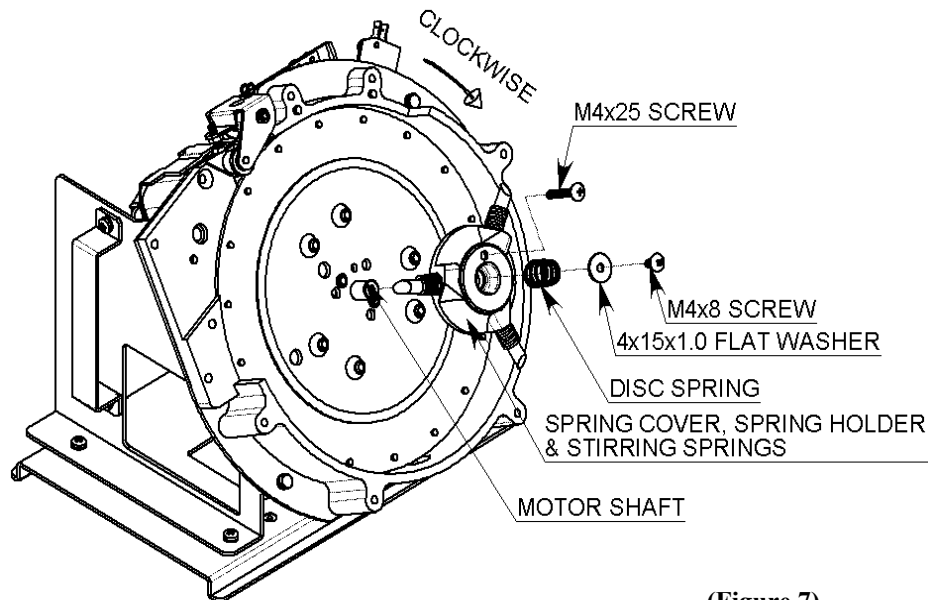
NOTE: When the disc is positioned correctly, A and B, as indicated in (Figure 6A), are flush.

I. DH-750 Side Exit Hopper Conversion Instructions

4. REASSEMBLY (continued...):

Step 7: Installing the Stirring Spring Parts

- A) Set the spring cover and spring holder with stirring springs onto the motor shaft. Install disc spring, (wide end toward the disc) and washer, fasten with M4x8 screw (#2 Phillips).
- B) Turn the disc clockwise until it stops. Then tighten rotary stopping screw (M4x25) until it touches the spring cover, then tighten another 1/4 turn only. **Do not tighten further. If overtightened, the spring cover will deform.**



(Figure 7)

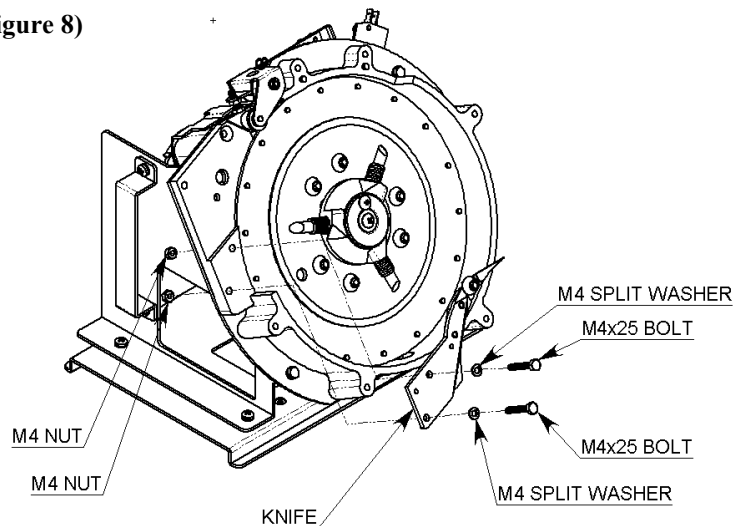
I. DH-750 Side Exit Hopper Conversion Instructions

4. REASSEMBLY (continued...):

Step 8: Installation of the Knife

- A) Install the knife using two M4x25 bolts with lock washers and nuts, (Figure 4). Be sure that any shim washers from step 5 are replaced in exactly the same locations they were removed from.

(Figure 8)



NOTE: When installing some knives, be sure to use M4x8x0.8 flat washer with the upper mounting bolt. This will prevent the lock washer from jamming into the bolt hole.

- B) When the knife is installed, rotate the disc to ensure clearance. There should be no scraping noise.

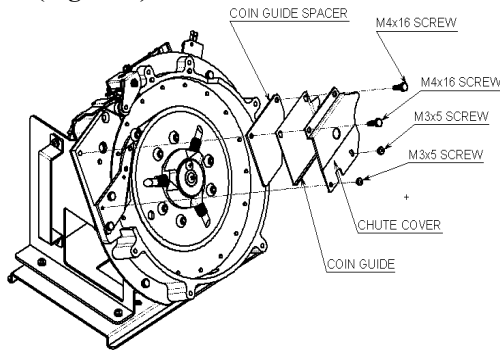
NOTE: Keep 0.2mm MAX. clearance between the disc face and underside of the knife and between the knife and the disc shelf (Figure 8). This places the knife tip in optimum operational position

I. DH-750 Side Exit Hopper Conversion Instructions

4. REASSEMBLY (continued...):

Step 9: Installing the Chute Cover Assembly

(Figure 9)

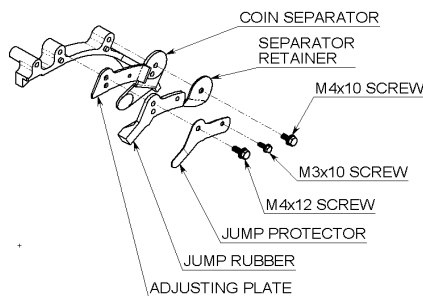


- A) Install the Coin Guide Spacer, Coin Guide and Chute Cover to hopper using two M4x16 screws at upper mounting holes and two M3x5 screws at lower mounting holes as indicated in (Figure 9). Overtightening of the lower mounting screws can result in displacing the knife tip from the optimum operational position

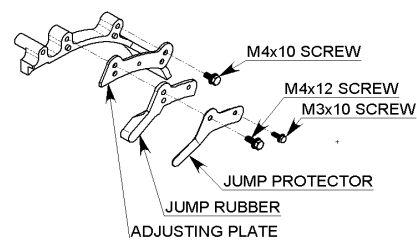
NOTE: The Coin Guide Spacer is not required on some denominations.

Step 10: Installing the Jump Assembly

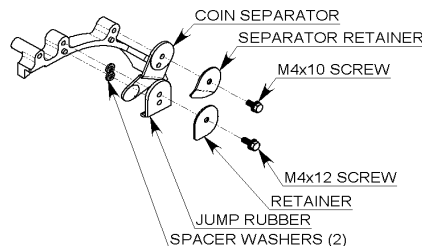
Before installing the jump assembly, examine the parts in the conversion kit and assemble according to the appropriate diagram:



(Figure 10)



(Figure 10A)

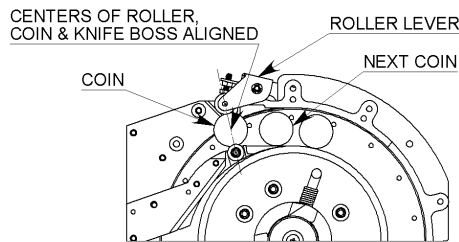


(Figure 10B)

I. DH-750 Side Exit Hopper Conversion Instructions

4. REASSEMBLY (continued...):

Step 11: Adjustment of the Roller Lever (Proximity Sensor)

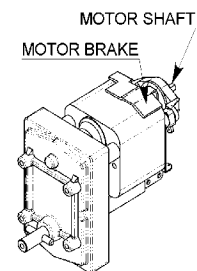


(Figure 11)

Proceed to Step #12 for hoppers equipped with a microswitch counting mechanism. Before installing the hopper head, adjust the roller lever for the new denomination size.

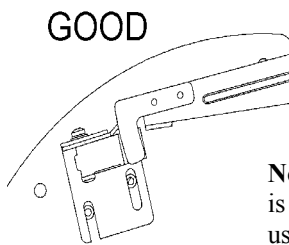
To set the correct position of the roller lever and proximity sensor, place a coin of the new denomination in position as shown in (Figure 11).

Turn motor shaft counter clockwise (using a cloth to avoid creating rust on the shaft) pushing the motor brake (arrow) as shown in (Figure 11A). By turning the motor shaft, it moves the coins. The coins push up the roller lever to its maximum height.



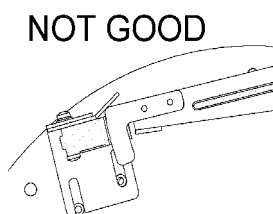
(Figure 11A)

If the tip of the actuator is lifted out of, or goes through the bottom of the sensor, loosen the sensor mounting plate screw and move the plate. Then adjust to bring the tip of the actuator and the bottom of the sensor into line with the roller lever at the highest point of the coin (Figure 11B).

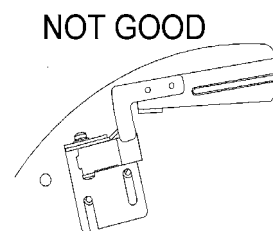


(Figure 11B)

Note: (Figure 11C) is acceptable when using some large diameter coins.

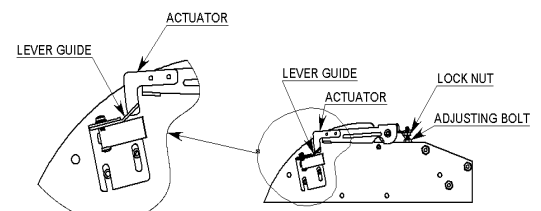


(Figure 11C)



(Figure 11D)

A slight change to the adjusting screws is needed when you have completed the above. Remove the coins, then loosen the lock nut and shift the adjusting screw slightly to bring the sloping surface of the guide lever and the right angle of the actuator into line (Figure 11E). When the parts come into line, lock the screw with a lock nut and secure with Locktite

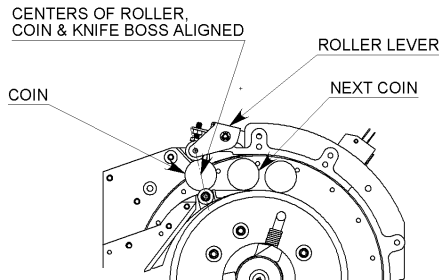


(Figure 11E)

I. DH-750 Side Exit Hopper Conversion Instructions

4. REASSEMBLY (continued...):

Step 12: Adjustment of the Roller Lever (Microswitch)

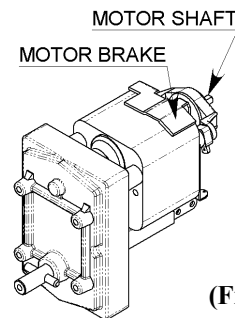


(Figure 12)

Turn the motor shaft counter clockwise (using a cloth to avoid creating rust on the shaft), push the motor brake (arrow) as shown in (Figure 12A). By turning the motor shaft the coin is moved and displaces the roller lever to its maximum height.

Before installing the hopper head, adjust the roller lever for the new denomination size.

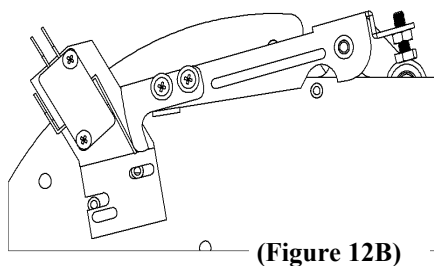
To set the correct position of the roller lever and microswitch, place a coin of the new denomination in position as shown in (Figure 12).



(Figure 12A)

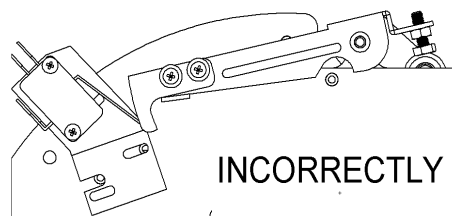
The plastic actuator should push the microswitch actuator lever until the tip is even with the end of the actuator and there is 0.3mm clearance (Figure 12B) between the microswitch plastic body and the actuator. If too far or not far enough, adjust the switch position by loosening microswitch mounting bracket screws and sliding switch and bracket assembly. This is done with the coin pushing the lever at the coin's highest position.

CORRECTLY ADJUSTED



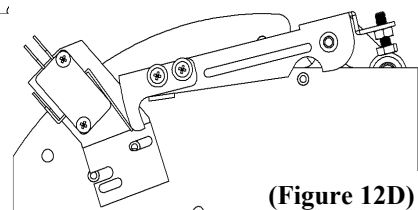
(Figure 12B)

INCORRECTLY ADJUSTED



(Figure 12C)

INCORRECTLY ADJUSTED



(Figure 12D)

I. DH-750 Side Exit Hopper Conversion Instructions

4. REASSEMBLY (continued...):

Step 12: Adjustment of the Roller Lever (continued...)

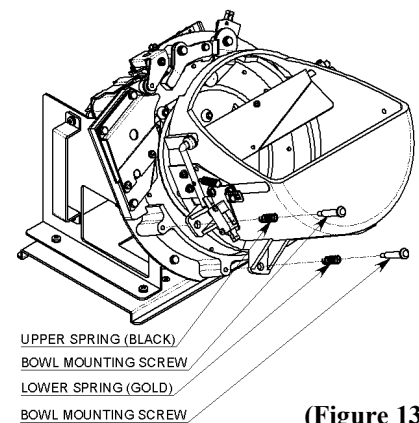
A slight change to the roller lever adjusting screw will be required when the coin denomination is changed to prevent the roller lever from returning too far. To do so, loosen the lock nut and turn the screw until you have a 3mm space between the plastic lever tip and the microswitch actuator lever. Tighten the lock nut and secure with Loctite.

Test the operation of the microswitch by connecting an Ohm Meter to the microswitch connectors without a coin on the disc. You should read max. resistance. Place a coin on the disc and turn the motor shaft as before and watch the Ohm Meter. At the highest point the Ohm Meter will drop to "0" or a min. resistance reading. Continue turning motor. As the lever rolls off the coin, the Ohm Meter will read max. resistance again.

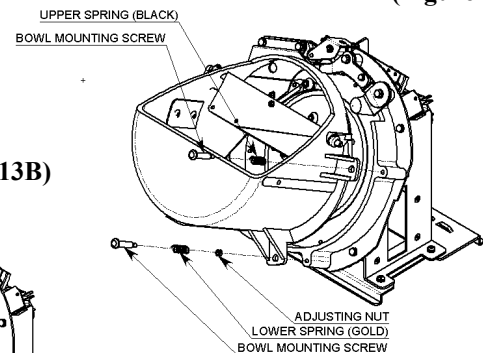
Step 13: Installing Hopper Head

Parts for the hopper head differ according to the denomination. When installing a hopper head use the diagram at the right and parts list below:

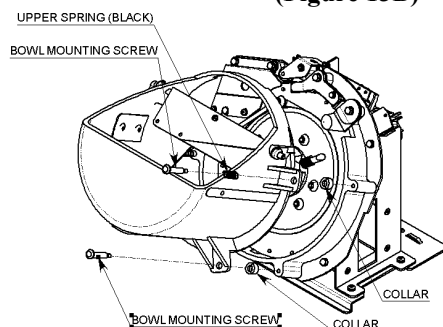
Part	\$1 Gaming Token	All Others
Hopper Head Mtg. Screws	4	4
Upper Spring (Black)	2	2
Lower Spring (Gold)	1	2
Collar	2	0
Adjusting Nut	0	1



(Figure 13)



(Figure 13A)



(Figure 13B)

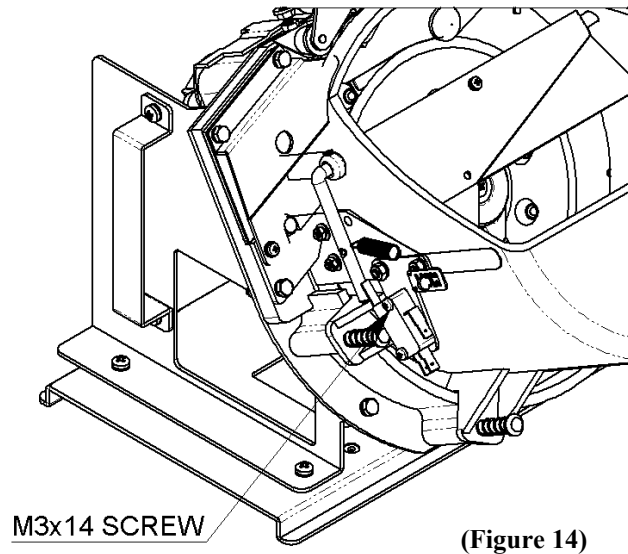
I. DH-750 Side Exit Hopper Conversion Instructions

4. REASSEMBLY (continued...):

Step 14: Fastening the Microswitch Holding Screw

Eliminate this step if hopper head is equipped with a probe.

Put the microswitch holding screw (which was unscrewed in Step 1) back in its place, as the arrow in (Figure 14) indicates, then fasten the screws.



II DH-750 Escalator Hopper Conversion Instructions

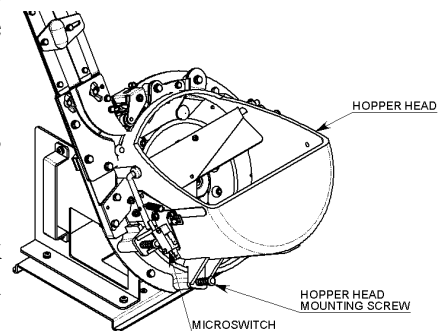
5. DISASSEMBLY:

Step 1: Removal of Hopper Head

NOTE: Steps A & B are only performed if the hopper is equipped with a microswitch overflow system. Proceed to "1-C" for probe equipped hoppers.

- A) Remove the top microswitch screw (#1 Phillips).
- B) Loosen the lower microswitch screw and rotate the microswitch clockwise out of the way from the hopper head mounting screw
- C) Remove four hopper head mounting screws (#2 Phillips).

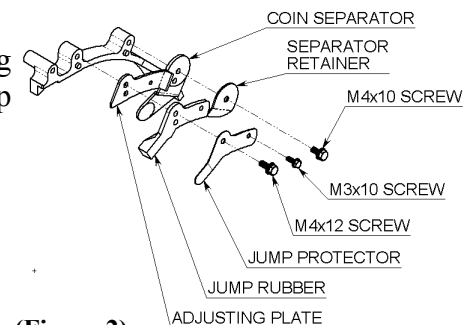
CAUTION: Top two mounting screws have black springs and the bottom screws have light colored springs. DO NOT MIX.



(Figure 1)

Step 2: Removal of the Jump Protector and Coin Separator

- A) Remove the coin separator mounting screw, separator retainer and coin separator, as an assembly (#2 Phillips) and set aside.
- B) Remove the jump assembly mounting screw (#2 Phillips), jump protector, jump rubber, adjusting plate. Set aside in a package with the coin separator.



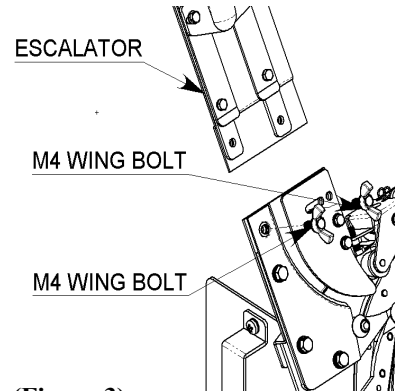
(Figure 2)

II DH-750 Escalator Hopper Conversion Instructions

5. DISASSEMBLY (continued...):

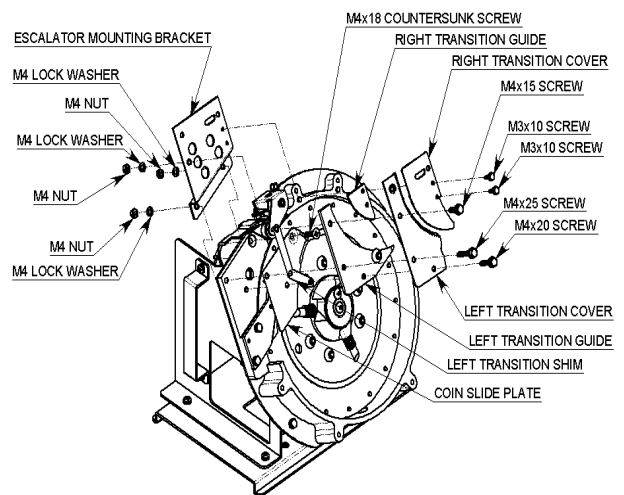
Step 3: Removal of the Escalator

- A) Remove the M4 wing bolts securing the escalator in position.
- B) Remove the escalator by sliding upward.
- C) Replace the M4 wing bolts in the escalator.



Step 4: Removal of the Transition Parts (Figure 3)

- A) Remove two M3x10 screws securing right transition guide and cover.
- B) Remove the right transition guide and cover and set aside.
- C) Remove the uppermost M4x15 screw, lock washer and nut securing the left transition guide, shim and cover by using a #2 Phillips screwdriver and a 7mm wrench.
- D) Remove the center M4x25 screw and nut securing the left transition guide, shim and cover by using a #2 Phillips screwdriver and a 7mm wrench.
- E) Remove the lowermost M4x20 screw securing the left transition guide, shim and cover by using a #2 Phillips screwdriver.
- F) Remove the left transition guide, shim and cover and set aside.



(Figure 4)

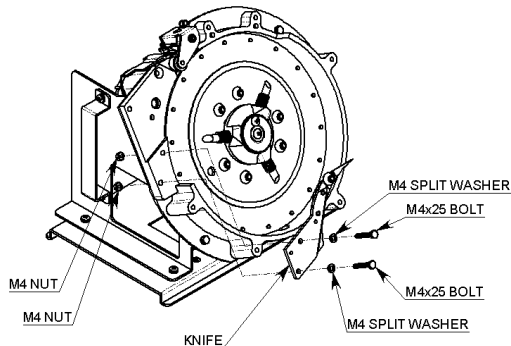
- G) Examine the coin slide plate for damage or excessive wear and replace if necessary by removing the M4x18 countersunk screw, lock washer and nut using a #2 Phillips screwdriver and a 7mm wrench. This step also removes the escalator mounting bracket.

II DH-750 Escalator Hopper Conversion Instructions

5. DISASSEMBLY (continued...):

Step 5: Removal of the Knife

(Figure 5)



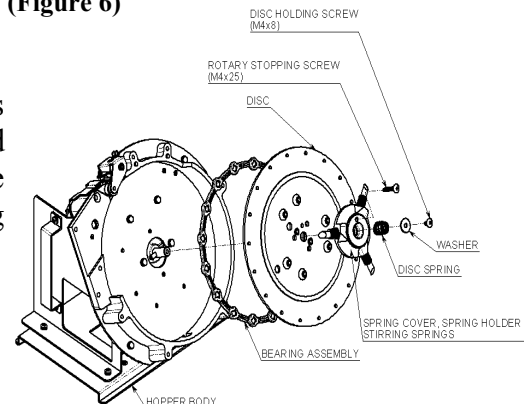
CAUTION: When lifting the knife assembly there may be shim washer(s) between the knife and the aluminum housing, take care not to lose them. These shim washer(s) must be replaced in exactly the same positions upon re-assembly.

- A) Remove two M4x25 bolts, lock washers, and M4 nuts using two 7mm wrenches or 7mm nutdrivers.

Step 6: Removal of the Disc

(Figure 6)

- A) Remove rotary stopping screw and disc retaining screw. The disc retaining screw is spring-loaded and may be forcibly ejected when the screw is removed. Then remove the spring cover, spring holder, stirring springs and the disc. These parts are not included in the conversion kit and must be re-installed on the hopper during re-assembly.



- B) Place your hand over the disc and invert, the disc and bearing assembly will drop into your hand.

NOTE: Be careful that the bearings remain in the retainer. **Do not separate.** It is advisable to examine the hopper while it is disassembled for bent or damaged parts, loose fasteners or parts, foreign objects, dirt or debris and abnormal wear patterns.

Now you are ready to begin re-assembling the hopper for the denomination of your choice. It is recommended to install all screws and nuts with Loctite, to prevent loosening during operation.

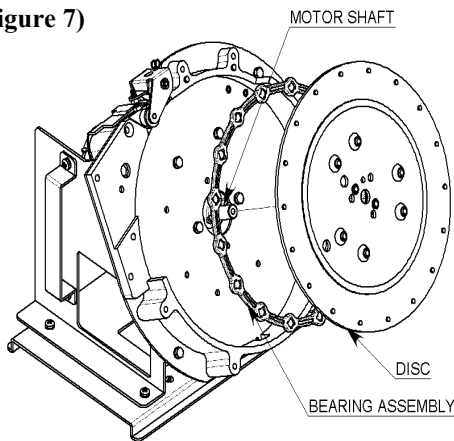
II DH-750 Escalator Hopper Conversion Instructions

6. REASSEMBLY

Step 7: Installing the Disc

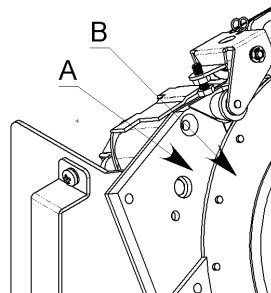
- A) Select the disc from the conversion kit. Wipe off any dirt or dust on the surface of the disc. Dirt and dust can affect the performance. Apply a thin coating of light duty grease to the bearing groove on the back of the disc.
- B) Hold the disc in your hand with the bearing side upward, place the bearings assembly in the bearing groove. Invert body and slide the disc up the motor shaft until it is in place.

(Figure 7)



- C) Turn body until it is in operational position on table. If bearings are not positioned properly, the motor will not rotate. Check for rotation.

(Figure 7A)

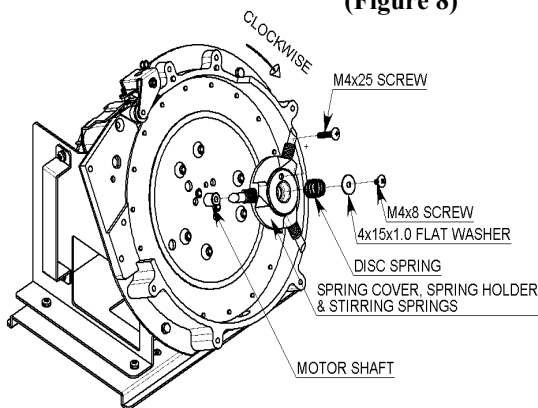


NOTE:

When the disc is positioned correctly, A and B, as indicated in (Figure 7A), are flush.

Step 8: Installing the Stirring Spring Parts

(Figure 8)



- A) Set the spring cover and spring holder with stirring springs onto the motor shaft. Install disc spring, wide end toward the disc and washer, fasten with M4x8 screw (#2 Phillips).
- B) Turn the disc clockwise until it stops. Then tighten rotary stopping screw (M4x25) until it touches the spring cover, then tighten another 1/4 turn only. **Do not tighten further. If overtightened, the spring cover will deform.**

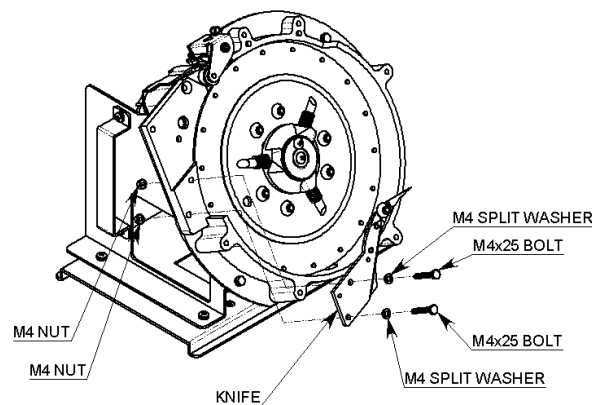
II DH-750 Escalator Hopper Conversion Instructions

6. REASSEMBLY (continued...):

Step 9: Installation of the Knife

- A) Install the knife using two M4x25 bolts with lock washers and nuts, (Figure 9) . Be sure that any shim washers from step 5 are replaced in exactly the same location they were removed from.

(Figure 9)



NOTE: When installing some knives, be sure to use M4x8x0.8 flat washer with the upper mounting bolt. This will prevent the lock washer from jamming into the bolt hole.

- B) When the knife is installed, rotate the disc to ensure clearance. There should be no scraping noise.

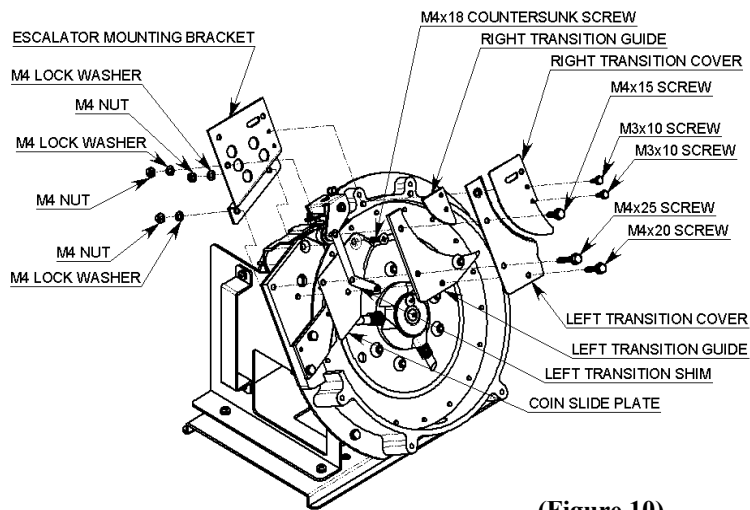
NOTE: Keep 0.2mm MAX. clearance between the disc face and underside of The knife and between the knife and the disc shelf (Figure 10). This will place the knife tip in optimum operational position.

II DH-750 Escalator Hopper Conversion Instructions

6. REASSEMBLY (continued...):

Step 10: Installing the Transition Parts

- A) If the escalator mounting bracket and coin slide plate were removed in Step 4, reinstall them using the M4x18 countersunk screw, lock washer and nut using a #2 Phillips screwdriver and a 7mm wrench. If these parts were not removed, proceed to B.
- B) Install the left transition guide shim, left transition guide and left transition cover for the new denomination. **NOTE:** the left transition cover may appear different than the one removed. Secure these parts in position using a M4x20 screw at the lowermost hole, a M4x25 screw, lock washer, and nut at the center hole and a M4x15 screw, lock washer and nut at the uppermost hole. Before tightening these screws, ensure that the transition guide tip is flush with the top edge of the knife. **NOTE:** for a very few denominations, there will be a significant gap between the left transition guide and the knife. Secure the screws in position with Loctite.
- C) Install the right transition guide and right guide cover in position using two M3x10 screws.
- D) Drop a coin of the appropriate denomination into the transition path and move back and forth. The coin should move freely with no binding.



(Figure 10)

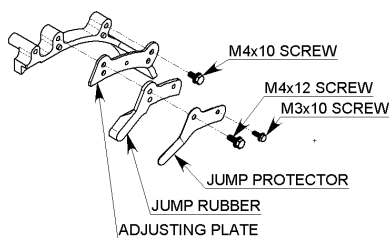
II DH-750 Escalator Hopper Conversion Instructions

6. REASSEMBLY (continued...)

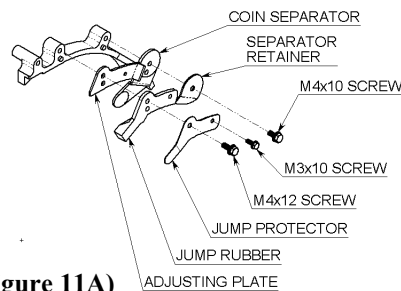
Step 11: Installing the Jump Assembly

Before installing the jump assembly, examine the parts in the conversion kit and assemble according to the appropriate diagram:

(Figure 11)



(Figure 11A)

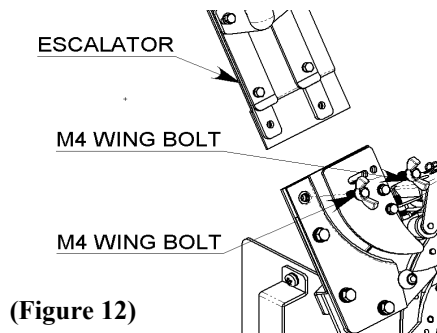


(Figure 11B)

Step 12: Installing the Escalator

Note: The escalator is not part of the Denomination Conversion Kit and must be ordered separately.

Install the escalator by removing the two M4 wing bolts from the escalator and sliding the escalator into position on the escalator mounting bracket. Secure the escalator by replacing the M4 wing bolts in position and tighten securely. No adjustment of the count switch should be necessary.



(Figure 12)

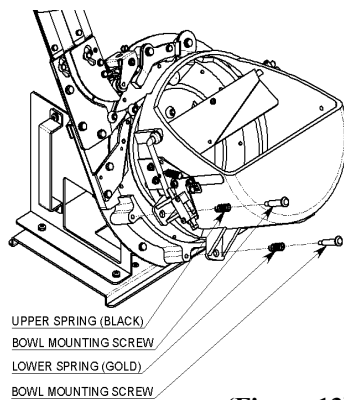
II DH-750 Escalator Hopper Conversion Instructions

6. REASSEMBLY (continued...)

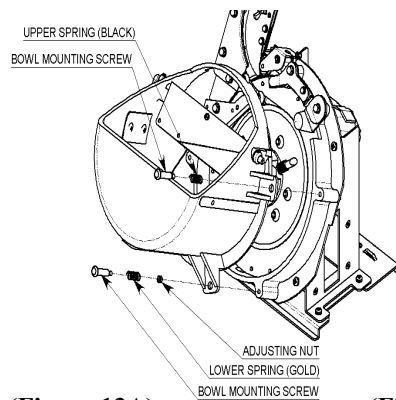
Step 13: Installing Hopper Head

Parts for the hopper head differ according to the denomination. When installing a hopper head use the diagram at the right and parts list below:

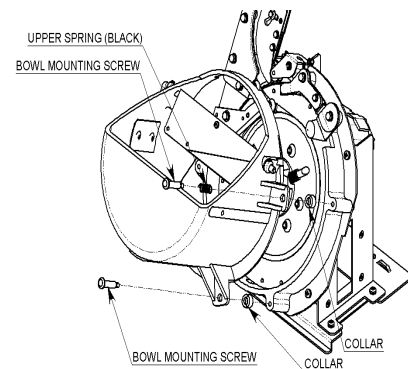
Part	\$1 Gaming Token	All Others
Hopper Head Mtg. Screws	4	4
Upper Spring (Black)	2	2
Lower Spring (Gold)	1	2
Collar	2	0
Adjusting Nut	0	1



(Figure 13)



(Figure 13A)



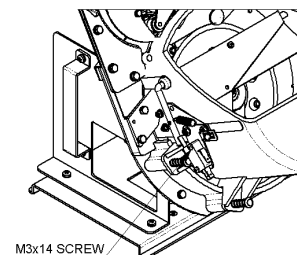
(Figure 13B)

(\$1 Token Only)

Step 14: Fastening the Microswitch Holding Screw

Eliminate this step if hopper head is equipped with a probe.

Put the top microswitch screw (which was unscrewed in Step 1) back in its place, as the arrow in the diagram at the right indicates, then tighten both screws.



(Figure 14)

III DH-750 Side Exit to Escalator Conversion Instructions

This section outlines the procedure for converting a side exit DH-750 hopper to an escalator equipped DH-750 in the same denomination.

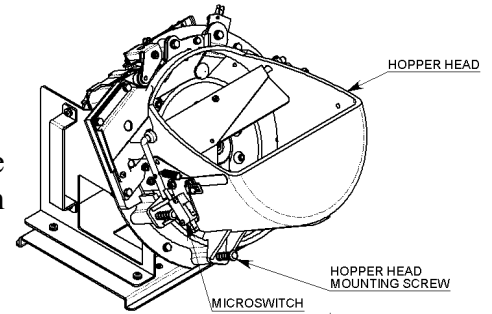
NOTE: The Transition Kit does not include the escalator. The escalator must be ordered separately.

7. DISASSEMBLY:

Step 1: Removal of Hopper Head

NOTE: Steps A & B are only performed if the hopper is equipped with a microswitch overflow system. Proceed to “1-C” for probe equipped hoppers.

- A) Remove the top microswitch screw (#1 Phillips).
- B) Loosen the lower microswitch screw and rotate the microswitch clockwise out of the way from the hopper head mounting screw.
- C) Remove four hopper head mounting screws (#2 Phillips).



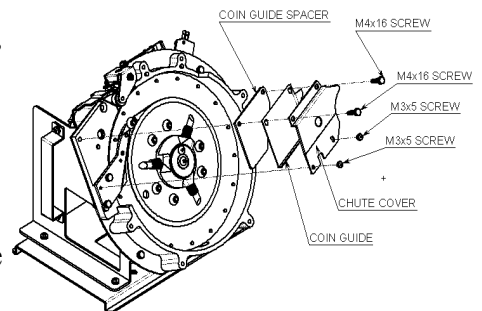
(Figure 1)

CAUTION: Top two mounting screws have black springs and the bottom screws have light colored springs. DO NOT MIX.

Step 2: Removal of the Exit Chute Parts

- A) Remove the lower chute mounting screws, two M3x5
- B) Remove the top two M4x16 screws (#2 Phillips).

Remove the chute cover, coin guide and coin guide spacer. (Coin guide spacer is not used for some denominations)



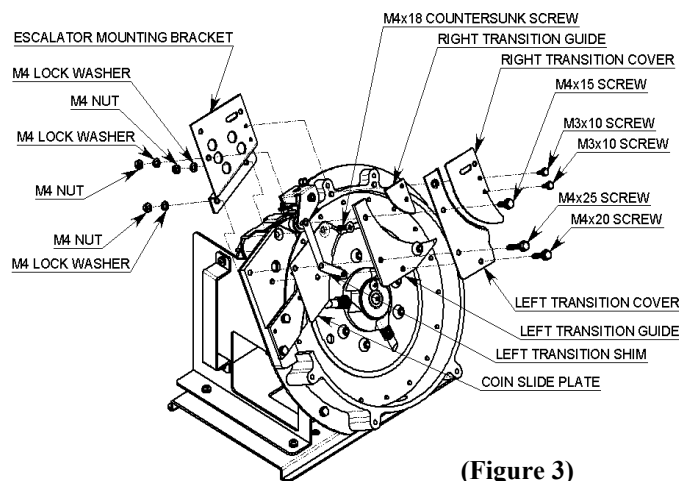
(Figure 2)

III DH-750 Side Exit to Escalator Conversion Instructions

8.REASSEMBLY:

Step 3: Installing the Transition Parts

- A) Install escalator mounting bracket and coin slide plate using the M4x18 countersunk screw, lock washer and nut using a #2 Phillips screwdriver and a 7mm wrench.
- B) Install the left transition guide shim, left transition guide and left transition cover for the new denomination. Secure these parts in position using a M4x20 screw at the lowermost hole, a M4x25 screw, lock washer, and nut at the center hole and a M4x15 screw, lock washer and nut at the uppermost hole. Before tightening these screws, ensure that the transition guide tip is flush with the top edge of the knife. **NOTE:** for a very few denominations, there will be a significant gap between the left transition guide and the knife. Secure the screws in position with Loctite.
- C) Install the right transition guide and right guide cover in position using two M3x10 screws.
- D) Drop a coin of the appropriate denomination into the transition path and move back and forth. The coin should move freely with no binding.



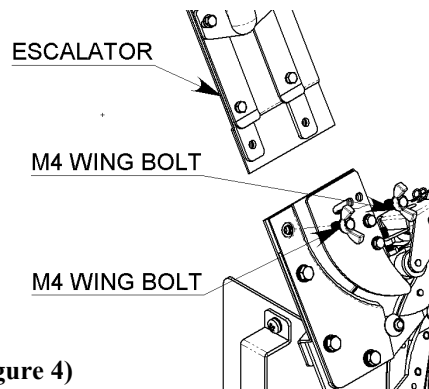
(Figure 3)

III DH-750 Side Exit to Escalator Conversion Instructions

8. REASSEMBLY:

Step 4: Installing the Escalator

NOTE: The escalator is not part of the Transition Kit and must be ordered separately.



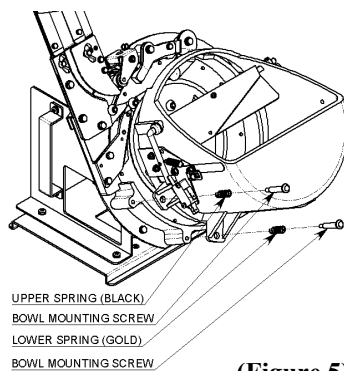
Install the escalator by removing the two M4 wing bolts from the escalator and sliding the escalator into position on the escalator mounting bracket. Secure the escalator by replacing the M4 wing bolts in position and tighten securely. No adjustment of the count switch should be necessary.

(Figure 4)

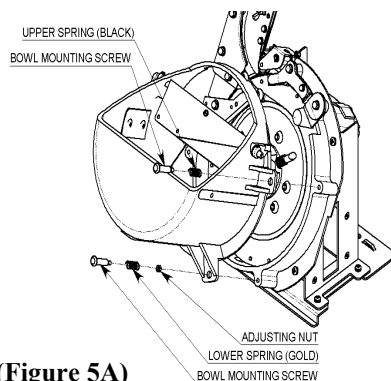
Step 5: Installing Hopper Head

Parts for the hopper head differ according to the denomination. When installing a hopper head use the diagrams at the right and parts list below:

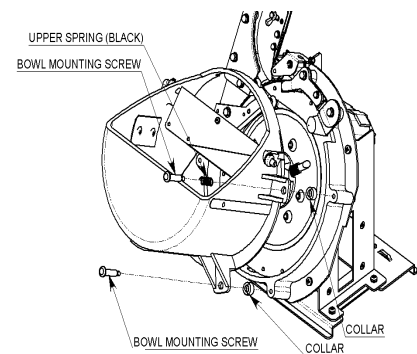
Part	\$1 Gaming Token	All Others
Hopper Head Mtg. Screws	4	4
Upper Spring (Black)	2	2
Lower Spring (Gold)	1	2
Collar	2	0
Adjusting Nut	0	1



(Figure 5)



(Figure 5A)



(Figure 5B)

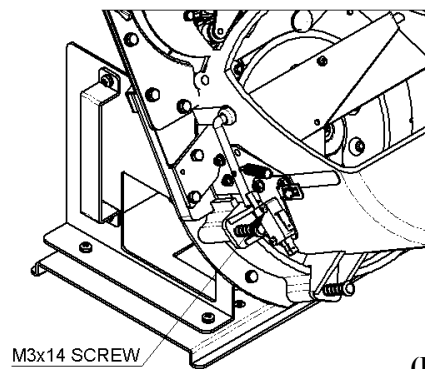
III DH-750 Side Exit to Escalator Conversion Instructions

8. REASSEMBLY:

Step 6: Fastening the Microswitch Holding Screw

Eliminate this step if hopper head is equipped with a probe.

Put the top microswitch screw (which was unscrewed in Step 1) back in its place, as the arrow in the diagram at the right indicates, then tighten both screws.



(Figure 6)